Effects of high dietary copper concentration on growth performance, processing characteristics, amino acid digestibility, and ileal microflora composition of broilers

by

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ABSTRACT

Subtherapeutic antibiotics have been added to diets to improve growth performance of broilers. Pressure from the food service industry is reducing the use of this practice, so the broiler industry is evaluating alternatives to antibiotics. One potential alternative is feeding high concentrations of dietary Cu. Previous research has shown increases in BW gain and decreases in feed conversion ratio (FCR) when feeding high concentrations of Cu, but the mode of action is unknown. One hypothesis is that Cu may improve the digestibility of amino acids (AA). Two experiments were designed to examine the interaction between AA density and Cu concentration on growth performance, processing characteristics, and AA digestibility of broilers. In experiment 1, 1,600 chicks were grown until 33 d of age and fed 8 dietary treatments throughout experimentation. Positive and negative control treatments received moderate AA density diets with 14 mg/kg Cu. Positive control birds received diets supplemented with diclazuril and were not vaccinated against coccidiosis. All other birds were vaccinated against coccidiosis. Experimental diets were arranged as a 2 × 3 factorial of moderate (95% of primary breeder guidelines) and low (88% of primary breeder guidelines) AA density and 3 Cu programs, where birds were fed 135-135-135, 270-135-135, or 270-270-135 mg/kg of supplemental Cu in the starter, grower, and finisher periods, respectively. Broilers fed 270 mg/kg of Cu in the starter and grower periods and 135 mg/kg of Cu in the finisher period had lower FI and FCR (P < 0.040) and higher carcass

weights and yields (P < 0.035) than broilers fed 135 mg/kg of Cu in all phases. Next generation sequencing showed no changes ($P \ge 0.07$) in ileal microbiota composition. In experiment 2, 672 male chicks were provided with 6 dietary treatments from 1 to 14 d of age. Experiment 2 employed the same positive and negative control treatments as experiment 1, and a 2×2 factorial arrangement of moderate or low AA density and supplementation with 135 or 270 mg/kg of Cu. Apparent digestibility of Cys was decreased (P < 0.010) from 63.4% in broilers fed no supplemental Cu to 51.2 and 56.0% in broilers fed diets supplemented with 135 or 270 mg/kg of Cu, respectively. An interaction between AA density and Cu concentration was observed where birds fed moderate AA diets had higher digestibility of Lys, Val, His, and Arg (P < 0.040) when fed diets containing 270 mg/kg of supplemental Cu, with no differences between the treatments receiving low AA density diets. Approximately 24% of broilers in the United States are raised to over 3.4 kg, but information is sparse on feeding high concentrations of Cu to these broilers, particularly from 2.8 to 4.0 kg BW. Therefore, experiment 3 was conducted to evaluate effects of feeding high concentrations of Cu to broilers from 29 to 53 d of age. All birds were provided common starter and grower diets containing 135 mg/kg of Cu in the starter and grower periods (1 to 19 and 20 to 28 d of age), and were given 0-0, 135-0, 270-0, 135-135, or 270-270 mg/kg of supplemental Cu in the finisher 1 and finisher 2 periods (29 to 41 and 42 to 53 d of age). No treatment differences ($P \ge$ 0.08) were observed for growth performance. Total breast weight (pectoralis major and minor muscles) was increased by 32 g (P = 0.010) in birds fed 270-270 mg/kg of supplemental Cu compared with broilers fed 135-0 mg/kg of Cu, and total breast meat yield was increased 0.4% (P = 0.017) in birds fed 270-270 mg/kg of Cu compared with

birds fed 0-0 mg/kg of Cu. These studies indicated that feeding broilers high concentrations of Cu beyond the starter and grower periods may improve growth performance and carcass characteristics.

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I. INTRODUCTION

Broilers have commonly been fed diets containing nontherapeutic antibiotics to increase BW gain while decreasing feed conversion ratio. There is increasing pressure from consumers, particularly from the food service industry, to reduce the use of this practice. In 2017, approximately 40% of broilers in the United States were raised without antibiotics (Rennier, 2018). Therefore, the broiler industry is evaluating alternatives to antibiotic growth promotors that may help to maintain economic efficiency of live production.

One potential alternative is to feed broilers diets containing pharmacological concentrations of dietary Cu. Previous research has shown increases in BW gain and decreases in feed conversion ratio when dietary Cu concentrations exceed 100 mg/kg (Ewing et al., 1998). Data on the effects of pharmacological concentrations of Cu on processing yields are limited, but studies have observed increased carcass weight (Arias and Koutsos, 2006) or breast meat weight (Pekel et al., 2009) with higher Cu inclusions. The mode of action through which Cu increases BW gain and decreases feed conversion is unknown, but various hypotheses include positive modulation of the microflora in the gastrointestinal tract (Pang et al., 2009), alteration of nutrient digestibility (Aoyagi and Baker, 1995), improvements in immunological function (Koh et al, 1996), and increasing cell proliferation (Wlostowski, 1993). Additionally, previous studies have demonstrated interactions between amino acid (AA) density and Cu concentration on AA digestibility

(Rochell et al., 2017), as well as interactions approaching significance on growth performance and processing characteristics (Wang et al., 2014). Research evaluating effects of Cu feeding programs that vary Cu concentration by phase of production is sparse. Moreover, studies evaluating feeding pharmacological concentrations of Cu to broilers raised from 2.8 to 4.0 kg are limited.

A series of experiments was designed to evaluate different Cu feeding strategies addressing these knowledge gaps in the literature. Experiment 1 was designed to evaluate growth performance, processing characteristics, and ileal microbial profile of broilers provided diets varying in AA density and Cu concentrations to 32 d of age. Dietary Cu supplementation was provided in concentrations of 270-270-135, 270-135-135, or 135-135-135 mg/kg Cu during the starter, grower, and finisher periods, respectively. These treatments were employed to evaluate the effects of Cu supplementation of 270 vs. 135 mg/kg during the starter and grower periods with varying AA concentrations. Experiment 2 was conducted simultaneously with experiment 1 and assessed AA digestibility of broilers provided dietary treatments consisting of 2 AA densities and either 135 or 270 mg/kg Cu from 1 to 14 d of age. Experiment 3 was designed to assess the effects of increasing Cu concentration during the finisher phases of broilers raised to target weights of approximately 4.0 kg. Broilers were provided with common starter and grower diets containing 135 mg/kg Cu from 1 to 29 d of age, and with Cu concentrations of 0, 135, or 270 mg/kg in the finisher 1 and finisher 2 phases (from 29 to 40 and 41 to 53 d of age). These experiments should provide new information to develop feeding programs of Cu to optimize growth performance and meat yield and provide a better understanding on the effects of supplemental Cu on AA digestibility of corn and soybean-meal based diets.

II. LITERATURE REVIEW

FUNCTIONS OF DIETARY COPPER IN BROILER DIETS

The essentiality of Cu was discovered in 1928 when rats that were fed sufficient concentrations of Fe but deficient Cu concentrations developed pernicious anemia (Hart et al., 1928). These authors concluded that Cu is required for hemoglobin synthesis. While Cu is not a component of hemoglobin, it is required for hemoglobin synthesis as it is a component of ceruloplasmin. Ceruloplasmin acts as a ferroxidase to oxidize Fe⁺⁺ to Fe⁺⁺⁺ to allow Fe to bind to transferrin (Roeser et al., 1970). Transferrin facilitates the transfer of iron into the cell (Arredondo and Núñez, 2005), and a deficiency of Cu leads to anemia (Attieh et al., 1999). Another well-known function of Cu is its role as a cofactor in energy metabolism. Copper is a component of cytochrome C, which is an enzyme used in the electron transport chain for ATP synthesis (Klasing, 1998). Plasma Cu concentrations have been shown to increase when birds are under an immune challenge, indicating that Cu plays a role in immune function (Curtis and Butler, 1980; Turk, 1986). Copper is also a component of proteins of the acute phase response including ceruloplasmin through its ferroxidase and superoxide dismutase activities (Koh et al., 1996). Additionally, Cu is required for crosslinking of connective tissue, lipid metabolism, pigmentation, reproduction, and as an antioxidant (Leeson, 2009).

The NRC (1994) for poultry recommends a total dietary Cu concentration of 8 mg/kg. Moreover, McNaughton and Day (1979) reported that growth of broilers was

optimized at a Fe:Cu ratio of 5:1. In the United States, broiler diets are primarily composed of corn and soybean meal, which contain approximately 4 mg/kg and 14 mg/kg of Cu, respectively (NRC, 2012). Hence, Cu is typically supplemented in diets as a component of the trace mineral premix at the concentration to meet the Cu requirement, above the Cu supplied by feed ingredients.

Copper is generally absorbed in the cupric (+2) state, although it can exist in 3 valence states (Schroeder et al., 1966). It is primarily absorbed in the duodenum, but also in the jejunum and ileum (Hill and Link, 2009). Absorption occurs through active and passive transport, with the protein Cu transporter 1 (Ctr1) being the most common transporter (Hill and Link, 2009). After absorption, Cu is transported to the liver, and most of circulatory Cu is bound to albumin (Linder and Hazegh-Azam, 1996). Copper is not easily recycled through the gall bladder, which is the main route for excretion (Rosenblum and Leach, 1985). The ability of the broiler to absorb Cu is partially determined by the Cu source used. Tribasic Cu chloride (TBCC) has 109% higher bioavailability relative to CuSO₄ based on liver Cu concentrations (Luo et al., 2005), and CuSO₄ is approximately twice as available compared with Cu oxide (McNaughton et al., 1974).

PHARMACOLOGICAL DIETARY CONCENTRATIONS OF COPPER IN BROILER DIETS

Growth responses of broilers

Early research reported growth performance benefits with nursery pigs fed high concentrations of Cu, with both BW gain and feed efficiency being improved when pigs were fed diets containing 250 mg/kg of Cu in the form of Cu sulfate (Bunch, 1961).

Similar benefits were observed in broilers fed pharmacological concentrations of Cu, with BW gain increases of 30 and 114 grams at 3 and 6 weeks of age, respectively, with supplementation of 250 mg/kg of Cu compared with the control-fed bids (Jenkins et al., 1970). These early studies indicated that feeding high concentrations of Cu can lead to increases in BW gain and decreases in feed conversion ratio.

Recent research has shown similar increases in BWG with Cu inclusion ranging from 100 to 200 mg/kg compared with control-fed broilers (Arias and Koutsos, 2006; Lim et al., 2006; Wang et al., 2014). Broilers provided with diets containing 100 mg/kg of Cu-Met chelate had a BWG of 1.415 kg vs. 1.379 kg (P < 0.05) in control-fed broilers when raised to 28 d of age (Kim et al., 2011) or of 1.568 kg with Cu supplementation vs. 1.488 kg in control-fed broilers at 35 d of age (Lim et al., 2006). In agreement, broilers fed diets containing 188 mg/kg of CuSO₄ to 31 d of age had a higher BW (P < 0.05; 1.056 vs 0.958 kg) than broilers provided control diets (Arias and Koutsos, 2006). At 40 d of age, Wang et al. (2014) observed that broilers fed diets containing 200 mg/kg of TBCC had higher BWG (P = 0.01; 2.64 vs. 2.58 kg) than broilers provided with diets containing 5 mg/kg of Cu. Furthermore, research has reported that Cu inclusion above 100 mg/kg can decrease feed conversion ratio as well as increase BWG (Pesti and Bakalli, 1996; Ewing et al., 1998; Pekel et al., 2009). Pekel et al. (2009) observed a 5 point decrease (P = 0.008; 1.53 vs. 1.58) in feed conversion ratio at 21 d of age in broilers fed diets containing 150 mg/kg of CuSO₄ compared with control-fed broilers. Pesti and Bakalli (1996) observed a 6 point reduction (P < 0.05; 1.89 vs. 1.95) in feed conversion ratio of broilers fed 250 mg/kg of cupric sulfate pentahydrate compared with control-fed broilers during a 42 d production period. Moreover, Ewing et al. (1998) fed broilers diets

containing 125 mg/kg from either CuSO₄, cupric citrate, or Cu oxychloride, and found similar responses where broilers provided with supplemental Cu, regardless of source, had a reduced (P < 0.05) feed conversion ratio at 42 d of age compared with broilers receiving the control diets.

Effect of age on growth responses

Previous research has reported no significant differences during early growth phases, while finding differences in later phases (Pesti and Bakalli, 1996; Skrivan et al, 2000; Pekel et al, 2009; Kim et al., 2011). Kim et al. (2011) fed broilers a negative control diet containing 15 mg/kg of Cu, a positive control diet containing 15 mg/kg of Cu and avilamycin, and a diet containing 100 mg/kg of Cu-Met chelate. From 1 to 14 d of age birds had similar BW gain and feed conversion ratio (P > 0.05). From 15 to 28 d of age and cumulatively, broilers fed the Cu-Met chelate had higher BW gain than negative control-fed birds (P < 0.045), while maintaining a similar BW gain compared with positive control-fed broilers (P > 0.05), but feed conversion ratio was not affected (P >0.05). Broilers may have to consume high concentrations of Cu for a specific duration before performance benefits can be observed. Despite these data, Cu is commonly supplemented in the starter phase in commercial practice, likely because of the antimicrobial-like properties of Cu. Karimi et al. (2011) demonstrated that broilers fed 250 mg/kg of Cu had a hepatic Cu concentration of 35.1 mg/kg, higher (P < 0.0001) than the concentrations of 3.7 and 9.8 mg/kg of control-fed broilers and broilers fed 125 mg/kg of Cu, respectively, from 1 to 20 d of age. Similarly, Hamdi et al. (2018) reported that broilers fed 300 mg/kg of Cu had a higher (P < 0.0001) hepatic Cu concentration at

6.3 mg/kg, compared with 2.7 and 3.2 mg/kg in broilers fed diets containing 15 or 150 mg/kg of Cu from 1 to 35 d of age.

Processing weights and yields

Although dietary Cu is commonly used as a growth promotor, limited data are available on the effects of Cu on processing yields of broilers. Arias and Koutsos (2006) reported that broilers raised on used litter to 45 d of age and fed 188 mg/kg of either TBCC or CuSO₄ had similar (P > 0.05) carcass weights compared with control-fed broilers provided a diet containing an antibiotic but had heavier carcass weights than the negative control-fed broilers (P < 0.05). Wang et al. (2014) evaluated broilers diets varying in Lys concentrations and containing either 5 or 200 mg/kg of Cu on growth performance and processing yields from 1 to 40 d of age. Although BW gain was increased in broilers fed 200 mg/kg of Cu (P = 0.01; 2.64 kg vs 2.58 kg), Cu supplementation did not alter (P > 0.05) processing yields. In agreement, Pekel et al. (2009) determined that feeding broilers diets supplemented with 150 mg/kg of Cu increased (P < 0.003) BW, carcass weight, and breast weight compared with control-fed birds from 1 to 21 d of age. Additionally, numerical increases approaching significance were observed for birds fed diets supplemented with 150 mg/kg of Cu in carcass yield (P = 0.06; 64.2 vs. 63.4%) and breast meat yield (P = 0.09; 30.0 vs. 29.4%).

Sources of Copper

The 2 Cu sources predominately used are Cu Sulfate and TBCC. Copper sulfate is a commonly used source that is considered the standard when conducting Cu studies (Leeson, 2009). Recently, TBCC has been gaining popularity as it has been reported to have higher Cu concentration, smaller particle size, more uniform mixing, and increased

Cu bioavailability compared with CuSO₄ (Miles et al., 1998; Luo et al., 2005). Copper sulfate contains 25.4% Cu, whereas TBCC contains between 55.6 to 56.7% Cu (Miles et al., 1998; Luo et al., 2005; Lu et al., 2010). This indicates that a lower inclusion of TBCC could be used to provide the same concentration of Cu compared with CuSO₄. Additionally, TBCC has a smaller particle size than CuSO₄. Miles et al. (1998) observed a modal particle size of 455 µm and that 33.3% and 65.9% of the CuSO₄ were retained on No. 20 and 100 screens, respectively, while TBCC had a modal particle size of 67 μm and none was retained in a No. 20 screen but 98.5% was retained in a No. 100 screen. This indicates that TBCC has a smaller and more uniform particle size than CuSO₄. Luo et al. (2005) reported that the smaller and more uniform particle size of TBCC led to a lower mixing CV than CuSO₄ (2.16 vs. 3.52). Other Cu sources include Cu oxide, Cu citrate, and organic Cu compounds such as Cu-lysine or Cu-methionine (Leeson, 2009). Cu oxide is approximately half as bioavailable as CuSO₄ (McNaughton et al., 1974). Copper-amino acid (AA) complexes have a similar bioavailability to CuSO₄ (Aoyagi and Baker, 1993a,b).

Concerns in the use of high concentrations of copper

Copper is highly abrasive, and thus is reported to cause gizzard erosion in broilers (Fisher et al., 1973; Poupoulis and Jensen, 1976). In 1973, Fisher et al. described extensive damage to gizzards when birds were fed 600 mg/kg of Cu in the form of CuSO₄, and milder damage occurred when fed 400 mg/kg of Cu. The authors reported a slight increase in cellular sloughing was observed in broilers fed 200 mg/kg of Cu. Poupoulis and Jensen (1976) reported similar results, with the additional observation that diet composition affects the concentration required to cause gizzard erosion. Copper

supplementation in the form of CuSO₄ or CuCl₂ at 500 mg/kg in a corn and soybean meal-based diet was required to cause more erosion (P < 0.05) than in the control-fed broilers, whereas supplementation of 250 mg/kg caused greater erosion (P < 0.05) in broilers fed a diet composed of corn starch and soybean meal than the control-fed broilers. Chowdhury et al. (2004) found no adverse effects (P > 0.05) of feeding broilers up to 200 mg/kg of Cu-Met chelate on gizzard erosion.

Another concern in the utilization of pharmacological concentrations of Cu is that Cu can chelate with other minerals, as well as with phytate (Persson et al., 1998; Leeson and Summers, 2001; Pang and Applegate, 2006; Kim et al., 2011). Phytate, inositol, and inositol esters all have higher affinity for Cu than other minerals, although inositol phosphate 6 has only a slightly higher affinity for Cu than Zn (Persson et al., 1998). Conversely, Pang and Applegate (2006) reported that dietary Cu inclusion at 250 mg/kg did not reduce (P > 0.05) apparent P retention. Additionally, Cu has antagonistic relationships with Mo, Zn, P, and Fe (Leeson and Summers, 2001). Conversely, Kim et al. (2011) reported that feeding broilers diets supplemented with 100 mg/kg of Cu-Met did not alter (P = 0.98) hepatic Zn or Fe concentrations compared with the control-fed birds.

Two other concerns in feeding high concentrations of dietary Cu to poultry are toxicity and environmental pollution. Previous research has reported no toxic effects of Cu until dietary concentrations of 450 mg/kg are provided, which is beyond the concentrations typically fed to enhance growth performance. Hamdi et al. (2018) observed no decreases in BW or increases in feed conversion ratio when feeding 300 mg/kg of Cu₂O or CuSO₄, but reduced feed intake and BW gain have been noted when

broilers were fed diets supplemented with 450 mg/kg of CuSO₄ (Luo et al., 2005). In agreement, Miles et al. (1998) reported reduced feed intake when broilers were fed 450 mg/kg of CuSO₄ or TBCC. These authors also reported that supplementing diets with 400 mg/kg of Cu did not impair growth performance, but supplementation at 600 mg/kg impaired BW gain, feed intake, and feed conversion ratio. Additionally, there are concerns about environmental contamination from applying litter from broilers fed high concentrations of Cu to forage crops. One key concern of this is that Cu is highly toxic to sheep, and spreading broiler litter with a high Cu content can cause mortality in sheep (Christodoulopoulos and Roubies, 2007). Supplementing Cu above 25 mg/kg in diets fed to poultry is prohibited in Europe (EFSA, 2011), but no such regulations are currently in effect in the United States. Conversely, it has been reported that broilers fed diets containing approximately 14 mg/kg of Cu excreted 204 mg/kg of Cu, while birds fed 100 mg/kg or 200 mg/kg of Cu-Met chelate excreted 378 and 383 mg/kg of Cu, respectively (Chowdhury et al., 2004). While these excreta Cu concentrations are higher (P < 0.01)than the control, the concentrations are not proportional to the dietary treatment. In agreement, Dozier et al. (2003) reported no difference (P > 0.10) in the percentage of excretion of Cu relative to Cu intake when broilers were fed diets containing 4 to 12 mg/kg of Cu sulfate or a Cu-AA chelate from 1 to 17 d of age.

MODE OF ACTION OF PHARMACOLOGICAL CONCENTRATIONS OF COPPER

Antimicrobial properties and regulation of microflora

Several studies have evaluated the effects of Cu on the microbial profile of broilers with inconclusive results (Xia et al., 2004; Pang et al., 2009; Aydin et al., 2010;

Kim et al., 2011). Kim et al. (2011) fed broilers either negative-control diets, diets with 6 mg/kg of avilamycin or 50 or 100 mg/kg of supplemental Cu in the form of either Cu-Met or Cu-soy proteinate. Total bacteria counts in the ileum were reduced (P < 0.05) in broilers fed diets containing avilamycin compared with the negative control; however, inclusion of 100 mg/kg of Cu from either source increased (P < 0.05) the total bacteria. Lactobacilli displayed a similar response with inclusion of 100 mg/kg of Cu from either source increasing (P < 0.05) lactobacilli population compared with the negative control, but with no effect (P < 0.05) when supplemented with 50 mg/kg of Cu. The opposite effect was observed for E. coli, where 100 mg/kg of Cu decreased (P < 0.05) CFU. No differences ($P \ge 0.05$) were observed in the *C. perfringens* CFU for any Cu treatments. Xia et al. (2004) found no differences (P < 0.05) on total anaerobes, *Bifidobacteium*, Lactobacillus, Clostridium, or E. coli counts in either the small intestine or cecae between control-fed birds or birds fed 37 mg/kg of supplemental CuSO₄. Pang et al. (2009) indicated that Cu concentrations of 125 mg/kg or higher may be required to decrease bacterial growth. Aydin et al. (2010) found no significant reduction (P > 0.05) in the count of total anaerobic bacteria, Campylobacter, E. coli, Enterococcus, coliforms, lactic acid bacteria, Staphylococcus, or Salmonella in the ileum birds fed diets containing 250 mg/kg of supplemental Cu. Additionally, the pH was not affected (P > 0.05) by Cu concentration, with an ileal pH of 5.83 in the control birds and 5.81 in the birds fed 250 mg/kg of supplemental Cu. Moreover, no additive effects have been observed in pigs when feeding 50 or 250 mg/kg of Cu in diets supplemented penicillin (Barber et al., 1955; Barber et al., 1957).

Effects on digestion

Copper affects digestibility of carbohydrates, lipids, and AA (Poupoulis and Jensen, 1976; Aoyagi and Baker, 1995; Pesti and Bakalli, 1996; Lim et al., 2006; Wang et al., 2014; Rochell et al., 2017). Aoyagi and Baker (1995) performed a precision-fed assay evaluating ground corn cobs, with or without 250 mg/kg of supplemental Cu. Roosters fed diets containing corn cobs and 250 mg/kg of supplemental Cu for the 3 weeks prior to collection had higher true dry matter digestibility (P = 0.05; 11.1 vs. 6.2%) and higher true hemicellulose digestibility (P = 0.01; 36.6 vs 22.1%) than the control birds. These authors hypothesized that the increased Cu stimulated an increase in lysosomal enzyme synthesis, but dearth data is available regarding this topic. Increased enzyme synthesis may enhance digestibility by increasing nutrient availability (Yuan et al., 2017).

Previous research has reported the effects of Cu on saturated and unsaturated fat content in liver and adipose tissue (Poupoulis and Jensen, 1976) and cholesterol in the plasma and breast muscle (Pesti and Bakalli,1996; Lim et al., 2006). Poupoulis and Jensen (1976) observed lower (P < 0.05) fatty acid concentrations in the liver and leg adipose tissue when broilers were provided feed with 500 or 1,000 mg/kg of supplemental Cu, but hypothesized that the effect was due to a reduced feed intake rather than by Cu effect. Pesti and Bakalli (1996) observed a decrease (P < 0.05) in cholesterol in breast meat in broilers at 21 or 42 d of age fed diets supplemented with 125 or 250 mg/kg compared with control-fed birds. Conversely, Lim et al. (2006) reported no differences (P > 0.05) in breast meat cholesterol between broilers fed 100 mg/kg of

supplemental Cu compared with control-fed birds. Limited information is available on the mode of action of Cu affecting lipid digestion of broilers. Luo and Dove (1996) reported that weanling pigs fed diets supplemented with 250 mg/kg of Cu increased lipase (P < 0.01) and phospholipase A (P < 0.05) concentrations in the small intestine.

Interactions between AA density and Cu concentration have been reported on AA digestibility (Rochel et al., 2017), and interactions approaching significance have been observed for growth performance and processing characteristics (Wang et al., 2014). Wang et al. (2014) fed broilers diets containing either 5 or 200 mg/kg of Cu and either high, moderate, or low AA density (1.20, 1.10, or 1.00% digestible Lys in the starter period). No significant interaction effects (P > 0.05) were observed; however, the interaction of AA density and Cu concentration approached significance for BW gain (P = 0.081), abdominal fat percentage (P = 0.100), and carcass yield (P = 0.066). Rochell et al. (2017) performed a similarly designed study evaluating apparent ileal AA digestibility of broilers fed diets formulated with high or low AA density diets (1.20 or 1.20% dig Lys) and either 0 or 116 mg/kg of supplemental Cu, with the additional factor of a coccidiosis challenge. Interactions (P < 0.05) between AA density and Cu concentration were observed for Leu, Lys, Phe, Thr, Val, Ala, Asp, Glu, Ser, and Tyr. The general pattern observed was that Cu inclusion elicited an increase of 1.8% apparent ileal AA digestibility in birds fed low AA diets, and an equal decrease in digestibility for birds fed high AA diets. These authors hypothesized that this increase in AA digestibility could be due to the biologically elevated feed intake of broilers fed the low AA diets with 116 mg/kg of Cu compared with those provided with no supplemental Cu (P > 0.05; 715 vs 659 g) allowing for enhanced development and function of the gastrointestinal tract.

Other hypotheses of the mode of action of pharmacological copper

Another hypothesis on the mode of action of Cu on growth promotion may be through increasing protein synthesis. Metallothionein (MT) is a Cys rich, low molecular weight protein that can bind 6 to 12 g Cu per mole (Nielson and Winge, 1983; Bremner and Beattie, 1990). It can be induced by many substances but is often through high contents of heavy metals, such as Cu (Włostowski, 1993). Włostowski (1993) hypothesized that MT causes cell proliferation by eliciting an increase of Cu in the nuclei, which is similar to that of rapidly growing tissues, particularly of the G_1/S stage of the cell cycle. Nishimura et al. (1989) observed a much higher incidence of MT in rapidly differentiating cells such as neonatal rat cells and in the livers of rats recovering from hepatectomies than in normal adult tissues. Tsujikawa et al. (1991) suggested that the location of MT in the cell influences cell proliferation. Additionally, there is some evidence that feeding high concentrations of dietary Cu may increase serum mitogenic activity (Zhou et al., 1994; Apgar et al., 1995) or growth hormone mRNA concentration (Zhou et al., 1994) in pigs. Apgar et al. (1995) observed a liner effect (P < 0.05) where feeding supplemental Cu from either CuSO₄ or Cu-Lys at concentrations of 0, 100, 150, or 200 mg/kg increased serum mitogenic activity, indicating that Cu from either source may increase the circulating mitogenic compounds in pigs from 31 to 66 d of age. Zhou et al. (1994) reported similar responses of serum mitogenic activity in pigs in response to feeding high concentrations of Cu but also reported an increase (P < 0.05) of approximately 140% in growth hormone mRNA concentration of pigs fed diets containing 215 mg/kg of supplemental Cu compared with control-fed pigs, but this effect could have been due to the elevated feed intake of the pigs fed diets containing high concentrations of Cu.

Copper also plays a role in immune function; therefore, aiding in immunity by maintaining the gastrointestinal tract or as a component of acute phase proteins could be another mechanism of promoting growth (Klasing and Johnstone, 1991; Koh et al., 1996; Koutsos and Klasing, 2008). Copper directly influences gastrointestinal health through its bacteriostatic and anti-parasitic properties, as well as through altering the microflora and gastrointestinal morphology (Klasing, 2006). In addition, Cu influences the immune system of the bird through its role in acute phase proteins, and Cu is diverted from other processes to meet these needs when the bird is challenged (Koutsos and Klasing, 2008). Klasing and Johnstone (1991) reported that monokine release in response to immune challenges redirect Cu as well as other trace minerals to acute phase proteins. These proteins include ceruloplasmin and superoxide dismutase, which protect cells from damage by free radicals, correlated with higher plasma Cu and ceruloplasmin concentrations in birds experiencing an immune challenge compared with control-fed broilers (Koh et al., 1996).

AMINO ACID DIGESTIBILITY

Amino Acid Digestibility Assays

The standardized ileal digestibility assay is a bioassay to assess digestibility of AA. Growing broilers are fed diets that contain an indigestible marker *ad libitum* and digesta is collected from the terminal end of the ileum. The digesta is analyzed using the marker to calculate the concentration of AA. Digesta and feed are analyzed for AA content using HPLC, and the concentration from the titanium dioxide assay is used to

calculate the percentage of indigestible AA (Short et al., 1996). This method must be corrected for endogenous losses, calculated by feeding broilers a nitrogen-free diet or a diet containing a highly digestible protein, such as casein, and analyzing the AA content of the excreta (Adedokun et al., 2008). One disadvantage of the standardized ileal digestibility method is that it must be corrected for endogenous losses (Lemme et al., 2004). Endogenous losses are AA from digestive secretions, mucoproteins, intestinal sloughing, albumin, or amides that enter the gastrointestinal tract (Adedokun et al., 2011). Lemme et al. (2004) reported that if the calculated digestibility coefficient is not adjusted for endogenous losses, the assay is referred to as apparent ileal AA digestibility (AIAAD).

Factors affecting amino acid digestibility

Amino Acid digestibility is influenced by many factors including age, AA density, and feed ingredients (Cowieson and Ravindran, 2008; Huang et al., 2005). Huang et al. (2005) found that age affects (P < 0.05) AA digestibility, but the direction and magnitude of the effect is dependent on the AA in question and feed ingredients. Another factor that may influence AA digestibility is AA density of the diet: Cowieson and Ravindran (2008) reported that Asp, Ser, and Glu were more digestible (P < 0.05) when broilers were fed a higher AA density diet, while Leu was more highly digestible (P = 0.05) when birds were fed a lower AA density diet. One reason cited for that effect is that because of the role of AA in digestive enzymes such as pepsin, which is rich in aspartic acid, higher AA density may lead to higher protein digestion and AA absorption. Additionally, diets higher in AA typically have higher fat inclusion, which slows the rate of passage leading to enhanced digestion (Mateos et al., 1982). Another aspect by Cu

may interact with AA digestibility is through regulating the intestinal microflora, which could increase AA availability to the broiler through reducing the microbial use of AA (Apajalahti and Vienola, 2016). This increase in AA digestibility could also be caused by a change in digestive enzyme activity or intestinal morphology. Xia et al. (2004) hypothesized that a change in the intestinal microflora could alter digestive enzyme expression, but no differences (P > 0.05) in the protease, amylase, or lipase concentrations in the pancreas or small intestine, or in intestinal morphology measurements were observed with the supplementation of 37 mg/kg of Cu. Similarly, Hedemann et al. (2006) reported no differences (P > 0.24) in the activity of amylase, caboxypeptidase A or B, chymotrypsin, trypsin, lipase, or carboxylester hydrolase in either the pancreas or small intestine of pigs fed either 0 or 175 mg/kg of supplemental Cu.

AMINO ACIDS FOR PROTEIN SYNTHESIS

Amino Acids are the building blocks of protein, and a central role for AA is tissue development (Leeson and Summers, 2001). However, AA are also essential for cell signaling and gene expression, regulating food intake, the synthesis of hormones and nitrogenous substances, reproduction, immune function, cell growth and differentiation, and maintaining intestinal integrity (Wu, 2013). Amino acids are first used to maintain the intestine, and then used for other functions (Wijtten et al., 2010; Moran, 2016).

One of the main functions of AA is to serve building blocks of protein synthesis for muscle accretion. Protein accretion is the excess of protein synthesis over protein degradation (Leeson and Summers, 2001) This is due to the constant synthesis and breakdown of proteins, known as protein turnover (Bergen, 2008). Prenatal muscle

synthesis is primarily through hyperplasia, an increase in the number of myocytes, while postnatal muscle growth is primarily through hypertrophy, an increase in the size of the myocytes (Rehfeldt et al., 2000). The growth hormone (GH) axis is key in stimulating both hyperplasia and hypertrophy (Florini et al., 1996). Growth hormone releasing hormone is released from the hypothalamus to the anterior pituitary, which stimulates the release of GH to the liver. Growth hormone has direct effects on metabolism, but primarily affects muscle growth through indirect effects mediated by insulin-like growth factor (**IGF**)-1 during the postnatal period and IGF-2 in the prenatal period, both of which are secreted from the liver and work similarly to promote muscle accretion by stimulating AA uptake and increasing protein synthesis (Florini et al., 1996). Previous research has established that IGF-1 concentrations are related to protein synthesis in broilers (Tomas et al., 1991). Additionally, both GH and IGF can cause an increase in muscle growth through increasing the activity of satellite cells (Halevy et al., 1995). Satellite cells can proliferate and differentiate into muscle fibers, so these cells play a central role in muscle accretion (Doumit et al., 1993).

Beyond providing sufficient AA available for protein synthesis, AA density influences muscle accretion by affecting IGF concentrations and satellite cell activity (Tesseraud et al., 1996; Rosebrough et al., 1996; Liao et al., 2015). Rosenbrough et al. (1996) reported that increasing the dietary crude protein in broiler feeds increased the concentration of IGF-I. More specifically, Lys concentration has been shown to have direct effects on the rate of protein synthesis (Tesseraud et al., 1996). This may be mediated through the direct effects of increasing Lys concentration eliciting increases in IGF-1 concentration (Liao et al., 2015). Additionally, Lys has been reported to have a

more pronounced response with breast muscle accretion than other AA because Lys represents approximately a greater proportion relative to other individual AA in breast meat (Munks et al., 1945).

Because of these impacts on muscle accretion, increasing dietary AA density has been shown to improve growth performance of broilers by increasing BW gain while decreasing feed conversion ratio (Kidd et al., 2004; Kidd et al., 2005; Dozier et al., 2007). Maintaining a sufficient AA density is particularly important in modern broilers with improved feed conversion ratios, as they consume less feed while maintaining optimum growth (Dozier et al., 2008). Furthermore, dietary AA density can increase processing weights and yields of carcasses, breasts, and total breast meat (Kidd et al., 2004; Kidd et al., 2005; Dozier et al., 2007). Increased dietary AA density also improves uniformity within flocks (Corzo et al., 2004).

KNOWLEDGE GAPS IN THE LITERATURE

There are several knowledge gaps in the feeding of high concentrations of dietary Cu to broilers. The optimum feeding strategy of Cu is unknown. Karimi et al. (2011) evaluated the use of 125 or 250 mg/kg of Cu during the starter period, but the majority of the literature utilizes treatments consisting of 1 concentration of Cu during the entire grow-out. Published literature is sparse on increasing or decreasing the Cu concentration during the entire production period. Despite this lack of scientific evidence, the industry typically utilizes a higher concentration of Cu during the starter period and reduces the concentration in subsequent growth periods to reduce cost while maintaining optimum growth performance. Hence, further research evaluating the effects of either increasing or decreasing pharmacological Cu concentrations on growth performance of broilers raised

to different ages is warranted. A better understanding of the mode of action could provide understanding to optimize dietary Cu specifications.

Although many studies have evaluated possible modes of action of Cu, no consensus on the mechanism has been elucidated. Research is warranted to determine if Cu acts through regulating the microflora of the gastrointestinal tract, increasing digestibility of nutrients, altering protein synthesis, or through another mechanism.

Additional work evaluating the effects of Cu on intestinal microflora could provide added insight into this mode of action. Another area deserving further research is the effects of Cu on AA digestibility. Previous research has indicated that high Cu inclusion may increase the digestibility of AA (Rochell et al., 2017), but data on this are sparse.

Additionally, the mechanism by which Cu may increase AA digestibility is unknown.

The impact of Cu enhancing AA digestibility may lead to improved growth performance and meat yield.

Information is sparse on the effects of Cu on birds grown > 3.0 kg. Ewing et al. (1998) reported on the effects of Cu on broilers at 56 d of age; however, this study was conducted in 1998 and the 56 d BW ranged from 3.2 to 3.5 kg, much lower than the expected weight of the modern broiler. Data are limited evaluating the effects of broilers raised to approximately 4.0 kg. Future research should determine the optimum concentrations of Cu during the final periods of growth of these broilers grown to 4.0 kg. In addition, research addressing the effects of Cu on processing characteristics of broilers is sparse. Published research is limited on the effects of Cu on yields of carcasses and parts of broilers raised to different target weights. These data would be particularly valuable for broilers raised to weights of over 3 kg as these broilers are raised to target

the increased breast meat yield for the further processing market. Research addressing these knowledge gaps will aid in elucidating optimum Cu feeding strategies for broilers raised without the use of sub-therapeutic antibiotics.

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III. GROWTH PERFORMANCE, CARCASS CHARACTERISTICS, ILEAL MICROBIOTA, AND AMINO ACID DIGESTIBILITY OF BROILERS FED DIETS VARYING IN SUPPLEMENTAL COPPER CONCENTRATIONS AND AMINO ACID DENSITY FROM 1 TO 32 DAYS OF AGE

ABSTRACT

Two experiments were conducted simultaneously to determine interactive effects of dietary amino acid (**AA**) density and supplemental Cu concentrations on growth performance, carcass characteristics, intestinal microflora, and AA digestibility of broilers. In experiment 1, Yield Plus × Ross 708 male chicks were distributed to 64 floor pens (25 birds/pen) and provided 8 dietary treatments. Dietary treatments consisted of a factorial arrangement of 2 AA densities (moderate or low) and 3 Cu programs with positive and negative controls. Supplemental Cu was provided at concentrations of 135-135-135, 270-135-135, or 270-270-135 mg/kg from tribasic Cu chloride in the starter, grower, and finisher periods, respectively. Control birds were fed moderate AA diets with approximately 13 mg/kg Cu. Positive control broilers were unvaccinated and received diets containing diclazuril, whereas all other birds received Coccivac® B52 at hatch. Birds and feed were weighed at 1, 12, 25, and 32 d of age. At 33 d, 10 birds/pen were processed and deboned. At 35 d of age, ileal mucosa was collected for microbial sequencing. No interactive effects were observed for cumulative growth performance

variables (P > 0.05). Birds fed moderate AA, 270-270-135 mg/kg Cu diets had lower cumulative feed intake and feed conversion ($P \le 0.04$) than those fed moderate AA, 135-135-135 mg/kg Cu diets. Broilers fed moderate AA diets containing the 270-270-135 or 270-135-135 mg/kg Cu also had lower cumulative feed intake and feed conversion than negative control-fed birds ($P \le 0.025$). There were no differences in breast meat weight or microflora composition based on Cu program (P > 0.05). In experiment 2, YP × Ross 708 male chicks were distributed to 48 floor pens (14 birds/pen) and were provided 6 dietary treatments containing TiO₂ as an indigestible marker. At 14 d of age, ileal digesta was collected. Cysteine digestibility was decreased for broilers fed supplemental Cu compared with negative control-fed birds (P < 0.004), while interactions were observed between AA density and Cu concentration ($P \le 0.050$) for Lys, Val, Trp, His, and Arg. These results indicate that feeding high concentrations of Cu may enhance growth performance but did not improve AA digestibility or alter microflora.

INTRODUCTION

In the United States, broiler production has utilized sub-therapeutic antibiotics as growth promotors, but the increasing demand for meat products from broilers raised without antibiotics is stimulating interest in identifying alternatives for enhancing broiler performance. High concentrations of dietary Cu may elicit growth promoting benefits to broilers fed antibiotic-free diets by altering gastrointestinal tract microbiota, or through increasing digestibility of amino acids (**AA**). Previous research has shown that supplementation of broiler diets with high concentration of Cu resulted in reductions of ileal and cecal *Clostridia* and *Escherichia coli* compared with control-fed broilers (Xia et al., 2004; Pang et al., 2009). Additionally, interactions between dietary AA density and

supplemental Cu concentrations enhanced growth performance, processing characteristics, and ileal AA digestibility, with broilers fed low AA density diets benefiting more from the increased Cu concentration than those fed moderate AA density diets (Wang et al., 2014; Rochell et al., 2017). Changes in the microbiome or in AA digestibility may lead to increased BW gain (BWG) and decreased feed conversion ratio (FCR), as observed in broilers fed 125 mg/kg of supplemental Cu compared with control-fed broilers (Ewing et al., 1998).

Research is sparse on effects of varying Cu concentrations and dietary AA density on AA digestibility, growth performance, carcass characteristics, and intestinal microbiota. Furthermore, the optimum duration of increasing dietary Cu has not been well defined. The objectives of this study were to evaluate the interactive effects of supplemental Cu concentration and dietary AA density on growth performance, processing characteristics, AA digestibility, or ileal microbiota composition.

MATERIALS AND METHODS

All procedures involving live birds were approved by Auburn University Institutional Animal Care and Use Committee (PRN 2018-3219).

Bird Husbandry

Experiments 1 and 2 were conducted simultaneously utilizing the same source of chicks and feed ingredients. Yield Plus × Ross 708 male chicks (Aviagen North America, Huntsville, AL) were procured from a commercial hatchery at day of hatch. All chicks were vaccinated against Marek's disease, infectious bronchitis, and Newcastle disease. Additionally, all chicks except for the positive control (**PC**) treatments were also spray vaccinated against coccidiosis using a 1× dose of Coccivac B52® (Merck Animal Health,

Summit, NJ). Broilers were vaccinated against coccidiosis as a mild challenge to be representative of commercial practice. Birds were housed in a solid-sided cross-ventilated house equipped with vent boards, exhaust fans, stir fans, evaporative cooling pads, forced-air heaters, and an electronic controller (Evolution 3000, Hired Hand Manufacturing, Inc., Bremen, AL). Each pen contained litter, nipple drinkers (5) nipples/pen), and a hanging pan feeder. Feed and water were available ad libitum. In experiment 1, 1,600 chicks were randomly distributed into 64 floor pens (25 birds per pen; 0.08 m² per bird). In experiment 2, 672 chicks were randomly distributed into 48 floor pens (14 birds per pen; 0.14 m² per bird). Ambient temperature was set at 33°C at placement in both experiments, and gradually decreased to final set points of 20°C and 29°C in experiments 1 and 2, respectively. Light intensity was 30 lux at placement with a photoperiod of 23:1 light:dark schedule, and changed to 5 lux and 20:4 light:dark schedule at 7 d of age in both experiments. In experiment 1, birds and feed were weighed at 1, 12, 25, and 32 d of age to determine BWG, feed intake (FI), and FCR. In experiment 2, birds and feed were weighed at 1 and 14 d of age. In both experiments incidence of mortality was recorded daily. Starter diets were provided as crumbles, and subsequent diets presented as whole pellets.

Dietary Treatments

Experiment 1 consisted of 8 dietary treatments, arranged as a 3 × 2 factorial arrangement of Cu supplementation programs and dietary AA densities, with PC and negative control (**NC**) (Tables 3.1, 3.2, and 3.3). The 3 Cu programs were created by supplementing Cu (tribasic Cu chloride) at 270 or 135 mg/kg over the different feeding phases. The 270-270-135 supplemented 270 mg/kg of Cu during the starter and grower

phases and 135 mg/kg in the finisher phase. The 270-135-135 program supplemented 270 mg/kg of Cu during the starter phase and 135 mg/kg of Cu for subsequent phases. The 135-135 program provided 135 mg/kg of supplemental Cu during all phases. The supplementation for the Cu programs is in addition to the Cu provided in the trace mineral premix and in feed ingredients for total Cu concentrations of 149 and 284 mg/kg in the starter phase, 148 or 283 mg/kg in the grower phase, and 148 mg/kg in the finisher phase. The moderate and low dietary AA densities were set at 95 and 88% of the recommended guidelines for Ross 708 broilers (Aviagen, 2014) respectively. This resulted in digestible Lys concentrations of 1.22, 1.09, and 1.01% in the moderate diets and 1.13, 1.01, and 0.93% in the low diets in the starter, grower, and finisher phases. All diets were formulated using Met+Cys, Thr, Val, and Ile ratios relative to Lys of 0.74, 0.67, 0.75, an 0.69, respectively. The PC and NC received moderate AA diets with no supplemental Cu above that in the trace mineral premix and feed ingredients, for dietary Cu concentrations of 14, 13, and 12 mg/kg in the starter, grower, and finisher phases. The PC contained diclazuril at 0.05% during the starter and grower phases.

Experiment 2 consisted of 6 treatments with a 2×2 factorial of Cu programs and dietary AA densities, and a PC and NC. The diets were formulated identically to the starter diets for experiment 1, except for the inclusion of 0.5% titanium dioxide at the expense of sand as an indigestible marker for the digestibility assay (Table 3.1). Additionally, the diets were made with ingredients from the same source as those in experiment 1. The birds received the crumble starter diet for the duration of experiment 2.

Diets were analyzed in triplicate at the University of Missouri Agricultural

Extension Station Chemical Laboratories. High performance liquid chromatography was

used to analyze the AA concentration of the diets (method 982.30 E (a,b,c); AOAC International, 2006), and inductively coupled plasma optical emission spectroscopy was used to analyze the Cu content (method 985.01 A, B, D; AOAC International, 2006).

Intestinal Lesion Scores

In experiment 1, intestinal lesion scoring was performed on 4 birds per pen at 21 d of age. Birds were euthanized via CO₂ asphyxiation and the gastrointestinal tract was extracted, opened, and rinsed with water. Lesion scoring was conducted according to the method described by Johnson and Reid (1970) using the regions defined by Conway and McKenzie (1991).

Microbial Analysis

In experiment 1, ileal mucosa scrapings were analyzed for microbiome analysis. At 35 d of age, 4 birds per pen were selected for necropsy and were euthanized using CO₂ asphyxiation. The ileum was flushed with sterile PBS, and mucosa was aseptically scraped using slides and stored in microcentrifuge tubes. The mucosa was stored on ice until transported to the lab, where it was pooled by pen and stored in a -80°C freezer until analysis.

The microbiome profile was analyzed using 16s ribosomal ribonucleic acid (**rRNA**) sequencing. Extraction of DNA, PCR amplifications, next generation sequencing, and basic bioinformatics were performed by the DNA Services Facility Research Resources Center at the University of Illinois at Chicago. Extraction was performed according to manufacturer's instructions for the QIAamp PowerFecal DNA kit (Qiagen, Inc., Valencia, CA) to produce genomic DNA for amplification. Proteinase K (Thermo Fisher Scientific, Waltham, MA) was used to lyse the cells, and then the DNA

was bound to a membrane that allowed other materials to pass through. Genomic DNA was tested for purity using a Qubit Fluorometer (Thermo Fisher Scientific, Waltham, MA). Stage 1 and 2 PCR performed as described by Greene et al. (2015). Briefly, 28 rounds of stage 1 PCR were performed in order to amplify the V3-V4 section of the 16S rRNA gene, using the 515F/806R universal target primers (Integrative DNA Technologies, Coralville, IA), as described by Caporaso et al. (2010). An aliquot of the product was used in stage 2 PCR, where 8 rounds were performed in order to attach adaptors (barcodes) for sequencing using Fluidigm Access ArrayTM primers (Fluidigm, South San Francisco, CA). After amplification, yield was assessed using agarose gel electrophoresis. Stage 2 yields were purified using SequalPrep plates (Thermo Fisher Scientific, Waltham, MA), and qPCR was used to quantify the purified amplicons using Qubit quantification (Thermo Fisher Scientific, Waltham, MA). An Illumina Miseq (Illumina, Inc., San Diego, CA) was used to read the samples with 300 read cycles.

Basic bioinformatics were also performed by the DNA Services Facility Research Resources Center. The software program Paired-end read merger (**PEAR**) merged reads, and ambiguous nucleotides were discarded (Zhang et al., 2014). The Smith-Watermann alignment was utilized to identify primer sequences and nucleotides without primer sequences were also discarded. Quality was assessed using a modified Mott algorithm and sequences with fewer than 250 bases were discarded. The program Quantitative Insights into Microbial Ecology (**QHME**) was used to produce operational taxonomic units clusters using a 97% similarity threshold, and taxonomic summaries with a similarity threshold of 90% (Caporaso et al., 2010; Edgar et al., 2010; McDonald et al., 2012).

Processing

In experiment 1, 10 birds per pen were individually weighed and selected for processing. All birds selected had a BW within ± 10% of the average of the pen weight. At 32 d of age, feed was withdrawn 12 hours prior to processing. At 33 d of age, birds were placed in coops and transported to the Auburn University Pilot Processing Plant. Broilers were shackled, electrically stunned, exsanguinated, scalded, and manually eviscerated. Carcasses were chilled in an ice bath for 3 hours and then allowed to drip for 3 minutes. Carcasses and fat pads were weighed to determine carcass yield and abdominal fat percentage. Carcasses were stored on ice for 18 hours, and then were deboned to calculate the weights and yields of fillets, tenders, wings, boneless thighs, and drums. Yields were based on 32 d of age live weight.

Digestibility

In experiment 2, an apparent ileal AA digestibility assay was conducted from 1 to 14 d of age. Digesta was collected from 8 birds per pen at 14 d of age. Birds were allowed access to feed and water until immediately prior to being euthanized by CO₂ asphyxiation. The intestine was extracted, and a section from the terminal third of the ileum to 2 cm from the ileo-cecal junction was cut. The section was gently flushed with distilled, deionized water, pooled by pen, and stored on ice until transported to the laboratory. Samples were frozen at -20 C° until analysis. Digesta and diets were lyophilized in a Virtis Genesis Pilot Lyophilizer (SP Industries, Warminster, PA), and then ground in an electric coffee grinder (Hamilton Beach, Glen Allen, VA). The dried digesta was analyzed in duplicate and dried diets were analyzed in quaduplicate for TiO₂ concentration using the method described by Short et al. (1996). After allowing sufficient

time for color to develop, absorbance was measured on a spectrophotometer (Shimadzu, Kyoto, Japan), using 1.5 mL of solution in a cuvette reader. A standard curve was used to create a regression equation (R²=0.999) to calculate TiO₂ concentration. Digesta samples were also analyzed in duplicate for AA profile using HPLC (method 982.30 E (a,b,c); AOAC International, 2006) by the University of Missouri Extension Station Chemical Laboratory. These values were used to calculate apparent ileal AA digestibility using the following formula:

Apparent Ileal Digestibility, (%) =
$$\left[1 - \left(\frac{Ti_i}{Ti_o}\right) \times \left(\frac{AA_o}{AA_i}\right)\right] \times 100$$

where Ti_i represents the TiO_2 concentration in the input (diet), Ti_o represents the TiO_2 concentration in the output (digesta), AA_o represents the concentration of the AA in the output, and AA_i represents the concentration of the AA in the input (Dilger et al., 2004).

Statistical Analyses

All analyses were performed using PROC MIXED procedure of SAS 9.4 (2017). Both experiments were analyzed as a randomized complete block design with pen location as the blocking factor. Pen was considered the experimental unit. Experiment 1 consisted of 2 control treatments and a 2-way factorial arrangement of 3 Cu programs and 2 AA densities, and experiment 2 consisted of 2 control treatments and a 2-way factorial arrangement between 2 Cu programs and 2 AA densities. The factorial arrangements were analyzed for main and interactive effects. In both experiments, treatments were represented by 8 replicate pens. Statistical significance was considered at a P-value \leq 0.05.

The factorial arrangement in both experiments was analyzed according to the following model:

$$y_{ijk} = \mu \ldots + \rho_i + \tau_i + B_j + (\tau\beta)_{ij} + \epsilon_{ijk}$$

where μ ... is the overall mean; the ρ i are identically and independently normally distributed random block effects with mean 0 and variance σ^2 ; τ_i are the factor level effects of the ith AA density such that $\Sigma \tau_i = 0$; B_j are the identically and independently normally distributed effects of the jth level effect of the Cu program factor such that $\Sigma B_j = 0$; $(\tau \beta)_{ij}$ represents the interaction of AA density and Cu program at the ith and jth levels such that Σ_j $(\tau \beta)_{ij} = 0$ and Σ_i $(\tau \beta)_{ij} = 0$; and the random error ε_{ijk} are identically and independently normally distributed with mean 0 and variance σ^2 .

Additionally, preplanned orthogonal contrasts were conducted. In experiment 1, a contrast compared the PC with the NC to determine the effect of the vaccination. Additional contrasts compared the NC individually with each of the treatments receiving the moderate AA density diets to determine the effects of Cu supplementation. In experiment 2, a contrast was employed to determine the vaccination effect between the PC and the NC, and contrasts were employed between the NC and treatments receiving moderate AA density diets with Cu supplementation. Statistical significance was considered at a P-value ≤ 0.05 .

RESULTS AND DISCUSSION

Diet Analysis

The Cu concentrations during the starter period in experiment 1 were close to the expected values, as shown in Table 3.1, with the exception of the PC diet, which had analyzed Cu concentration of 37 mg/kg of Cu, elevated above the expected 24 mg/kg of Cu. However, this is lower than the concentration required to induce a growth promoting effect (Kim et al., 2011). Analyzed total AA densities in the starter diets were higher than

calculated values, which may be due to the utilization of soybean-meal with a higher AA content than expected. All grower and finisher diets had analyzed Cu concentrations in agreement with the calculated values (Tables 3.2 and 3.3), and total AA density was close to the calculated values.

In experiment 2, diets also had elevated AA concentrations similar to those in the growth performance study, but consistent among treatments (Table 3.4). This was likely due to the utilization of soybean-meal with a higher AA concentration than expected, as the same source of soybean-meal was used in starter diets in experiments 1 and 2. Dietary Cu concentrations were also close to the calculated values, with the exception of the PC diet, with an analyzed Cu of 61 mg/kg but a calculated Cu concentration of 14 mg/kg. This is likely not high enough to elicit a growth performance response (Kim et al., 2011). Titanium dioxide recovery ranged from 0.45 to 0.54%, compared with the expected concentration of 0.50%.

Growth Performance, Experiment 1

From 1 to 12 d of age, an interaction was observed between AA density and Cu concentration was FCR (P = 0.001), where broilers fed the low AA-270 mg/kg of Cu diets had the highest FCR and broilers fed the low AA-135 mg/kg of Cu or moderate AA 270 mg/kg of Cu diets had the lowest FCR (Table 3.5). Main effects of Cu concentration elicited a response (P < 0.001) where broilers fed diets containing 135 mg/kg of Cu had increased BW, BWG, and FI compared with broilers fed diets containing 270 mg/kg of Cu. Broilers fed NC diets had a 12 g higher (P = 0.030) FI than those fed moderate AA, 270 mg/kg of Cu diets. The main effect of AA density reduced feed intake (P = 0.017) in broilers fed the moderate AA diets compared with birds fed the low AA diets.

The lack of response to Cu during the starter period agrees with the literature, which often cites no significant increase in BWG or reduction in FCR from 1 to approximately 14 d of age (Pesti and Bakalli, 1996; Skrivan et al., 2000; Pekel et al., 2009; Kim et al., 2011). The lack of response to AA density is not in agreement with previous research, as reduced dietary AA density generally leads to reduced BW and BWG during the starter period (Kidd et al., 2004, 2005). The lack of response could be due to the diets being higher in AA density than expected, causing the Low AA diets to not be sub-marginal in AA concentrations. The total Lys content in the starter diet was 1.44% in the moderate AA density diets and 1.34% in the low AA density diets, compared with calculated total Lys of 1.34 and 1.24%, respectively. This is likely due to the soybean-meal having a higher AA content than expected.

From 1 to 25 d of age, no interactions ($P \ge 0.29$) were observed for the growth performance variables measured (Table 3.6). Feed intake was reduced in broilers fed the 270-270 mg/kg of Cu diets compared with those fed the 135-135 mg/kg of Cu diets (P = 0.025; 1.880 vs. 1.935 kg). The reduction of FI in broilers fed high concentrations of Cu, however, has not been frequently cited in the literature. It is unclear as to why these broilers had lower FI. It is not likely due to a possible toxicity, as reductions in BWG and FCR have not been reported in broilers fed Cu concentrations of 400 mg/kg, while they are cited when broilers are provided with feed supplemented with 600 mg/kg of Cu (Miles et al., 1998). Feed conversion ratio was reduced in broilers fed the moderate AA diets compared with the low AA diets (P = 0.001; 1.378 vs. 1.411 points), as was mortality (P = 0.017; 0.667 vs. 2.167%). The AA response observed from 1 to 25 d of age is consistent with the literature, as increased dietary AA density has been shown to

reduce FCR (Kidd et al., 2004, 2005; Dozier et al., 2007). Although BWG was not significantly increased in broilers fed the moderate AA diets compared with the broilers fed the low AA diets, the trend of 24 g increase in BWG was also consistent with previous research (Kidd et al., 2004, 2005). No significant differences (P > 0.05) were observed for lesions caused by coccidiosis between treatments, though lesions consistent with vaccination were observed.

From 1 to 32 d of age, no interactions ($P \ge 0.45$) were detected, but main effects of dietary AA density and Cu supplementation were observed for growth performance (Table 3.7). Dietary Cu concentration did not affect ($P \ge 0.34$) BW, BWG, or mortality from 1 to 32 d of age. However, FI was reduced (P = 0.017; 3.006 vs. 3.097 kg) by 91g in broilers fed diets containing 270-270-135 mg/kg of Cu compared with those fed the 270-135-135 mg/kg of Cu diets. This led to a 1.7 point reduction (P = 0.039) in FCR of broilers fed the 135-135-135 mg/kg of Cu diets compared with broilers fed the 270-270-270 mg/kg of Cu diets. Similarly, both FI and FCR were reduced ($P \le 0.025$) in broilers fed moderate AA diets containing either 270-135-135 mg/kg of Cu or 270-270-135 mg/kg of Cu compared with the broilers fed moderate AA density diets with no supplemental Cu. Broilers fed diets containing 270-270-135 mg/kg of Cu had 100 g reduction (P = 0.018) in FI, and 3.3 points reduction (P = 0.001) in FCR compared with the birds receiving the NC treatment. Broilers provided with diets containing 270-135-135 mg/kg of Cu had a 94 g decrease (P = 0.025) in FI and a 2.3 point decrease (P = 0.025) in FI and a 2.3 0.013) in FCR compared with the NC-fed birds. Broilers fed the moderate AA diets had higher BWG (P < 0.001; 2.111 vs. 2.029 kg), lower FCR (P < 0.0001; 1.432 vs. 1.498),

and reduced mortality (P = 0.042; 1.00 vs. 2.50%) than the broilers provided with low AA diets. Feed intake was not affected (P = 0.41) by AA density.

No significant interactions between AA density and Cu concentration were observed for cumulative growth performance. Wang et al. (2014) reported no interactions at 40 d of age between birds fed either 5 or 200 mg/kg of Cu and varying dietary Lys concentrations on BWG, FCR, or livability. The reduction in FCR is consistent with previous research, which has shown decreases in FCR with Cu inclusion above 100 mg/kg (Pesti and Bakalli, 1996; Ewing et al., 1998; Pekel et al., 2009). However, those results were primary elicited through an increase in BWG, rather than a decrease in FI, as in the current study. The increase in BWG and decrease in FCR and mortality with increased dietary AA density is consistent with previous research (Kidd et al., 2004, 2005; Dozier et al., 2007).

Processing, Experiment 1

In this experiment, increased Cu supplementation decreased ($P \le 0.031$) carcass weight and yield but had no effect ($P \ge 0.10$) on total breast meat weight or yield, while broilers fed moderate AA density diets had higher ($P \le 0.0001$) carcass and total breast meat weights and yields (Table 3.8). The Cu program affected carcass weight and yield ($P \le 0.031$), drum weight and yield ($P \le 0.041$), and wing weight (P = 0.027). Broilers provided with the diets containing 270-270-135 mg/kg of Cu had reduced ($P \le 0.031$) carcass weights and yields and drum and wing weights compared with the broilers fed the diets containing 135-135-135 mg/kg of Cu. This represented a decrease of 32 g carcass weight (1.525 vs. 1.557 kg) and 1.00% decrease in carcass yield (71.34 vs. 72.06%) in the broilers fed diets containing 270-270-135 mg/kg of Cu compared with those fed the

diets containing 135-135-135 mg/kg of Cu. Negative control-fed broilers exhibited reduced ($P \le 0.04$) thigh weight and yield compared with broilers fed diets containing 270-270-135 mg/kg of Cu. For the main effect of dietary AA density, carcass weight and yield, total breast meat weight and yield, drum, wing, and thigh weights were all increased (P < 0.001) in broilers fed the moderate AA diets compared with those fed the low AA diets. This represented a 90 g increase in carcass weight and a 35 g increase in total breast meat weight. Abdominal fat weight and percentage were decreased (P < 0.0001) in broilers fed the moderate AA density diets compared with those fed the low AA diets, while drum, wing, and thigh yield were not affected ($P \ge 0.10$) by AA density. Broilers fed the moderate AA, 270-270-135 mg/kg of Cu diets had reduced (P = 0.047) abdominal fat percentage compared with the birds fed the low AA, 270-270-135 mg/kg of Cu or low AA 270-135-135 mg/kg of Cu diets, while the birds receiving the other treatments had intermediary abdominal fat percentages that were not significantly different.

The reduction in carcass yield in broilers fed 270-135-135 mg/kg of Cu may have been caused by the reduction in FI, which led to a decrease in digestible AA intake. Digestible Met and Lys intake were reduced (P = 0.015) by approximately 3% in broilers fed 270-270-135 mg/kg of Cu diets compared with those fed the 270-135-135 mg/kg of Cu diets, with other essential AA exhibiting the same effect. This translated to a 0.933 g decrease in digestible Lys in broilers fed the 270-270-135 mg/kg of Cu diets compared with those fed the 270-135-135 mg/kg of Cu diets. Sparse information is available regarding the effect of dietary Cu concentration on processing yields. Wang et al. (2014) evaluated the effects of feeding broilers diets varying in Lys concentrations and

containing either 5 or 200 mg/kg of Cu from 1 to 40 d of age. Although BWG was increased in broilers fed 200 mg/kg of Cu (2.64 kg vs 2.58 kg; P = 0.01), neither Cu supplementation nor the interaction between Cu and Lys density altered (P > 0.05) processing yields. Conversely, Pekel et al. (2009) determined that feeding broilers diets supplemented with 150 mg/kg of Cu increased (P < 0.003) carcass weight compared with control-fed birds from 1 to 21 d of age. The reduction in carcass weight and yield and in wing and drum weight could be due to the alterations in AA digestibility elicited through supplementation of high concentrations of Cu. Previous research has noted that Cu concentration interacts with AA density to affect AA digestibility (Rochell et al., 2017). The reduced AA digestibility leading to reduced AA absorption could reduce AA available for protein synthesis. The effect of AA density on carcass and breast meat yield and weight in this study agree with the literature (Kidd et al., 2004, 2005; Dozier et al., 2007), as increased dietary AA density can lead to increases in carcass and total breast meat weight and yield.

Microbial Analysis, Experiment 1

No differences ($P \ge 0.07$) were observed between the proportions of bacteria analyzed for either an interaction between AA density and Cu concentration, the main effects of AA density or Cu concentration, or the contrasts evaluated (Figure 3.1). Biological differences were apparent; however, this did not translate to statistical differences due to the high variation within treatments. Broilers fed diets containing moderate AA density and 270-135-135 or 270-270-135 mg/kg of Cu during the starter, grower, and finisher periods had higher numerical proportions of clostridiaceae and lower

proportions of lactobacillacea and enterococcaceae than broilers fed NC diets or fed 135 mg/kg of supplemental Cu from 1 to 32 d of age.

The lack of differing ileal microbiota proportions could be due to the high variability of the microflora of the broiler gastrointestinal tract (Stanley et al., 2013). Despite being contrary to a common hypothesis for the mechanism of action of Cu, previous studies have inconclusive results regarding the effects of Cu on intestinal bacteria. Aydin et al. (2010) observed no changes in the ileal counts of various bacteria in broilers provided with diets containing 250 mg/kg of Cu compared with those fed control diets. Conversely, Kim et al. (2011) reported reductions in ileal *E. coli* counts but increases in lactobacilli and total bacteria in broilers fed diets containing 100 mg/kg of Cu compared with control-fed broilers. Additionally, the current study analyzed only the relative proportion of ileal microflora, rather than the total bacterial counts, which could have been reduced in broilers fed diets containing higher concentrations of Cu due to the bacteriostatic properties of Cu (Borkow and Gabbay, 2005).

Amino Acid Digestibility, Experiment 2

Interactions ($P \le 0.050$) between Cu concentration and AA density for AA digestibility were observed for Lys, Val, Trp, His, and Arg (Table 3.9). Lysine, Val, His, and Arg were more digestible in broilers fed moderate AA density diets containing 270 mg/kg of Cu compared with those fed 135 mg/kg of Cu, while the broilers fed the low AA diets had intermediary digestibility. Isoleucine was more digestible in broilers fed moderate AA density diets with 270 mg/kg of Cu than those fed 135 mg/kg of Cu at either AA density, and the broilers fed the low AA density diets with 270 mg/kg of Cu had greater Ile digestibility than birds fed the moderate AA, 135 mg/kg of Cu diets.

Broilers fed diets containing 270 mg/kg of Cu had greater digestibility ($P \le 0.033$) of Lys, Thr, Val, Ile, Trp, Leu, Phe, His, and Arg compared with broilers fed diets supplemented with 135 mg/kg of Cu. Broilers fed diets containing either 135 or 270 mg/kg of supplemental Cu had reduced ($P \le 0.009$) Cys and Met+Cys digestibility compared with the NC-fed broilers. Broilers fed diets with 135 mg/kg of supplemental Cu had reductions ($P \le 0.021$) in Met, Cys, Met+Cys, Lys, Thr, Val, Ile, Trp, Leu, Phe, His, and Arg, while broilers fed diets supplemented with 270 mg/kg Cu only exhibited reductions ($P \le 0.009$) in Met, Cys, and Met+Cys, and had increased Trp (P = 0.046) digestibility compared with NC-fed birds. Dietary AA density had no effect ($P \ge 0.19$) on digestibility for any essential AA. Broilers provided vaccination against coccidiosis had no differences ($P \ge 0.09$) in AA digestibility compared with birds that were provided a coccidiostat. No differences were observed for BWG, FI, or FCR between the treatments.

The interaction observed for Lys, Val, Trp, His, and Arg had higher digestibility in the moderate AA diets with 270 mg/kg of Cu compared with the broilers fed the moderate AA, 135 mg/kg of Cu diets, with no differences observed for broilers fed the low AA diets. These results are contrary to those delineated by Rochell et al. (2016), who reported an interaction where AA were most highly digestible in broilers fed low AA diets with 116 mg/kg of Cu than in broilers fed low AA diets without supplemental Cu or in moderate AA diets with or without Cu inclusion. Therefore, the results of the current research do not support the hypothesis that higher inclusions of dietary Cu could help to ameliorate the effects of feeding diets low in AA density. The increased digestibility of Thr, Ile, Leu, and Phe may be due to the regulation of the intestinal microflora, which could increase AA availability to the broiler through reducing the microbial use of AA

(Apajalahti and Vienola, 2016). Additionally, the increased Thr digestibility in broilers fed 270 mg/kg of Cu compared with those fed 135 mg/kg of Cu could be due to less mucin production in broilers fed higher concentrations of Cu, as Thr is utilized heavily for mucin production (Azzam et al., 2011).

Broilers fed moderate AA diets supplemented with Cu had decreased Cys digestibility compared with NC-fed birds, likely due to the role of Cys as a component of metallothionein (Wlostowski, 1993). Metallothionein is a protein used in the metabolism of heavy metals such as Cu (Nielson and Winge, 1983). Thus, an increase in dietary Cu could bind Cys, reducing the digestibility of both Cys and Met+Cys. Although high concentrations of Cu may decrease Cys digestibility through the inclusion of Cys in metallothionein, this reduction in digestibility did not translate to a reduction in growth performance. This could be due to the dietary Met concentration being sufficient to meet the Cys requirement, as Cys can be synthesized from Met (Bunchasak, 2009). There is evidence (Nishimura et al., 1989; Tsujikawa et al., 1991) that this may be due to metallothionein potentially increasing cell proliferation. It is unclear why the broilers fed the moderate AA, 135 mg/kg of Cu diet had a reduction in digestibility of many AA in comparison to the NC, while the broilers fed the moderate AA, 270 mg/kg of Cu diet did not exhibit a similar response. The lack of increased BW or BWG in response to increased AA density was unexpected (Kidd et al., 2004, 2005), but was likely due to the soybean meal being higher in AA than the calculated values used in formulation. One reason for increased AA digestibility when broilers are fed diets higher in AA density may be due to the higher fat content of these diets. Higher fat inclusion has been shown

to reduce the rate of passage (Mateos et al., 1982). Reduced rate of passage may increase AA digestibility.

The results of these experiments indicate that high concentrations of dietary Cu can be effective in enhancing growth performance of broilers, as feeding higher concentrations of Cu reduced FCR by maintaining a similar BWG at a lower FI. The higher Cu concentrations did lead to a reduction in carcass weight and yield, but this did not translate to a reduction in breast meat weight and yield. This could be due to the reduced FI leading to reduced AA intake, which could lead to reductions in yield. Additionally, the different Cu feeding programs affected AA digestibility, but the response varied based on the individual AA. The results of these experiments indicate that high concentrations of dietary Cu may be effective in reducing the FCR of broilers through a reduction in FI.

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Table 3.1. Ingredient and calculated nutrient composition of starter diets fed from 1 to 12 d of age (experiment 1) and from 1 to 14 d of age (experiment 2)

d of age (experiment 1) and from 1 to 14 d of age (experiment 2)							
	0 mg/kg			135 mg/kg		270 mg/kg	
T 1' 0/	supplemental Cu ¹			supplemental Cu ¹		supplemental Cu ¹	
Ingredient, %	$Mod^2 PC^3$			Low ²	$\frac{\text{Mod}^2}{\text{52.20}}$	Low ²	
Corn	53.39		53.39	58.37	53.39	58.37	
Soybean Meal ⁴	36.06		36.06	31.87	36.06	31.87	
DDGS ⁵	4.00		4.00	4.00	4.00	4.00	
Corn Oil	2.50		2.50	1.66	2.50	1.66	
Calcium Carbonate	1.13		1.13	1.14	1.13	1.14	
Dicalcium Phosphate	1.13		1.13	1.17	1.13	1.17	
Sand/TiO ₂ ⁶	0.55		0.57	0.57	0.55	0.55	
Sodium Chloride	0.30	0.30	0.30	0.30	0.30	0.30	
DL-Methionine 99%	0.30	0.30	0.30	0.27	0.30	0.27	
L-Lysine•HCl	0.20	0.20	0.20	0.21	0.20	0.21	
AU Mineral Premix ⁷	0.10	0.10	0.10	0.10	0.10	0.10	
AU Vitamin Premix ⁸	0.10	0.10	0.10	0.10	0.10	0.10	
L-Threonine	0.10	0.10	0.10	0.10	0.10	0.10	
Choline ⁹	0.07	0.07	0.07	0.09	0.07	0.09	
Phytase ¹⁰	0.01	0.01	0.01	0.01	0.01	0.01	
Econase ¹¹	0.01	0.01	0.01	0.01	0.01	0.01	
TBCC ¹²	0.00	0.00	0.03	0.03	0.05	0.05	
Diclazuril ¹³	0.05		0.00	0.00	0.00	0.00	
Calculated Nutrient Con	ntent (% un	less otherwi	se indicated)				
Crude Protein	22.38	22.38	22.38	20.77	22.38	20.77	
AME _n (kcal/kg) ¹⁴	3,000	3,000	3,000	3,000	3,000	3,000	
Digestible Lys	1.22	1.22	1.22	1.13	1.22	1.13	
Digestible Met	0.60	0.60	0.60	0.55	0.60	0.55	
Digestible Cys	0.30	0.30	0.30	0.29	0.30	0.29	
Digestible Thr	0.82	0.82	0.82	0.76	0.82	0.76	
Digestible Trp	0.23	0.23	0.23	0.21	0.23	0.21	
Digestible Arg	1.34	1.34	1.34	1.22	1.34	1.22	
Digestible Ile	0.85	0.85	0.85	0.78	0.85	0.78	
Digestible Val	0.91	0.91	0.91	0.84	0.91	0.84	
Digestible TSAA ¹⁵	0.90	0.90	0.90	0.84	0.90	0.84	
Calcium	0.96	0.96	0.96	0.96	0.96	0.96	
Non-phytate P	0.48	0.48	0.48	0.48	0.48	0.48	
Sodium	0.48	0.48	0.48	0.48	0.48	0.48	
Choline (mg/kg)	1,700	1,700	1,700	1,700	1,700	1,700	
Copper (mg/kg) ¹	1,700	1,700	149	1,700	284	284	
Copper (mg/kg)	14	14	147	147	40 4	<i>2</i> 04	
Analyzed Cu Content	37	19	133	136	264	270	
(mg/kg) ¹⁶	31	17	133	130	ZU 4	210	
(mg/kg)							

¹Copper was provided at 14 mg/kg in all diets in the mineral premix and ingredients. Supplemental Cu was added at an additional 0, 135, or 270 mg/kg, depending on treatment, for total concentrations of 14, 149, or 284 mg/kg.

²Mod represents 95% of recommended dietary amino acid density for the Ross 708, and Low represents 88% of recommendations (Aviagen North America, Huntsville, AL).

³The positive control (PC) diet was fed to birds not vaccinated against coccidiosis. The negative control diet and all other diets were fed to birds that received Coccivac B52® (Merck and Co., Kenilworth, NJ).

⁴Soybean meal contained 47.5% crude protein.

⁵istillers dried grains with solubles contained 5% ether extract.

⁶TiO₂ was added as an indigestible marker at 0.5% in all diets at the expense of sand for the diets for experiment 2.

⁷Mineral premix includes per kg of diet: Mn (manganese sulfate), 120 mg; Zn (zinc sulfate), 100mg; Fe (iron sulfate monohydrate), 30 mg; Cu (tri-basic Cu chloride), 8 mg; I (ethylenediaminedihydroxide), 1.4mg; Se (sodium selenite), 0.3 mg.

⁸Vitamin premix includes per kg of diet: Vitamin A (Vitamin A acetate), 9,370 IU; Vitamin D (cholecalciferol), 3,300 IU; Vitamin E (DL-alpha tocopheryl acetate), 33 IU; menadione (menadione sodium bisulfate complex), 2 mg; Vitamin B12 (cyanocobalamin), 0.02 mg; folacin (folic acid), 1.3 mg: D-pantothenic acid (calcium pantothenate), 15 mg; riboflavin (riboflavin), 11 mg; niacin (niacinamide), 44 mg; thiamin (thiamin mononitrate), 2.7 mg; D-biotin (biotin), 0.09 mg; and pyridoxine (pyridoxine hydrochloride), 3.8 mg.

⁹Choline chloride-60 (Balchem Corporation, New Hamptopn, NY).

¹⁰Quantum ® Blue 5G (AB Vista Feed Ingredients, Marlborough, UK) provides 1,000 FTU/kg phytase activity / kg diet.

¹¹Econase® XT (AB Vista Feed Ingredients, Marlborough, UK) provides per kg of diet: 16,000 BXU of xylanase activity / 100 gram per ton inclusion.

¹²TBCC = Tribasic Cu chloride as IntelliBond (Micronutrients, Indianapolis, IN) provides 59.21% Cu.

¹³Diclazural is a coccidiostat (Eli Lilly and Company, Indianapolis, IN)

 $^{^{14}}AME_n$ = nitrogen-corrected apparent metabolizable energy.

¹⁵TSAA = total sulfur amino acids.

¹⁶Analyzed Cu concentration was analyzed in triplicate according to AOAC 985.01 A, B, D.

Table 3.2. Ingredient and calculated nutrient composition of grower diets fed from 13 to 25 d of age (experiment 1)

25 d of age (experiment 1)								
	0 mg/kg <u>supplemental Cu¹</u>			135 mg/kg supplemental Cu ¹		270 mg/kg supplemental Cu ¹		
Ingredient, %	Mod ² PC ³	Mod ² N		Low ²	Mod ²	Low ²		
Corn	60.52				60.52	65.04		
Soybean Meal ⁴	30.61				30.61	26.81		
DDGS ⁵	4.00				4.00	4.00		
Corn Oil	1.71				1.71	0.95		
Calcium Carbonate	1.75				1.71	1.06		
Dicalcium Phosphate	0.93				0.93	0.97		
Sodium Chloride	0.30				0.30	0.30		
DL-Methionine 99%	0.30				0.30	0.30		
	0.20				0.27	0.24		
L-Lysine•HCl AU Mineral Premix ⁶	0.20				0.20	0.21		
L-Threonine	0.10				0.10	0.10		
AU Vitamin Premix ⁷	0.09					0.08		
Choline ⁸	0.07				0.08 0.07	0.08		
	0.07				0.07	0.09		
Phytase ⁹ Econase ¹⁰	0.01			0.01 0.01	0.01	0.01		
TBCC ¹¹	0.00							
Diclazuril ¹²	0.00				0.05	0.05		
Diciazum	0.03	0.0	0.00	0.00	0.00	0.00		
Calculated Nutrient Co	Calculated Nutrient Content (% unless otherwise indicated)							
Crude Protein	20.32	20.32	20.32	18.87	20.32	18.87		
$AME_n (kcal/kg)^{13}$	3,100	3,100	3,100	3,100	3,100	3,100		
Digestible Lys	1.09	1.09	1.09	1.01	1.09	1.01		
Digestible Met	0.55	0.55	0.55	0.50	0.55	0.50		
Digestible Cys	0.28	0.28	0.28	0.27	0.28	0.27		
Digestible Thr	0.73	0.73	0.73	0.68	0.73	0.68		
Digestible Trp	0.21	0.21	0.21	0.19	0.21	0.19		
Digestible Arg	1.19	1.19	1.19	1.09	1.19	1.09		
Digestible Ile	0.76	0.76	0.76	0.70	0.76	0.70		
Digestible Val	0.83	0.83	0.83	0.77	0.83	0.77		
Digestible TSAA ¹⁴	0.83	0.83	0.83	0.77	0.83	0.77		
Calcium	0.87	0.87	0.87	0.87	0.87	0.87		
Non-phytate P	0.44	0.44	0.44	0.44	0.44	0.44		
Sodium	0.18	0.18	0.18	0.18	0.18	0.18		
Choline (mg/kg)	1,600	1,600	1,600	1,600	1,600	1,600		
Copper (mg/kg) ¹	13	13	148	148	283	283		
Analyzed Cu content (mg/kg) ¹⁵	13	15	145	152	272	279		

¹Copper was provided at 13 mg/kg in all diets in the mineral premix and ingredients. Supplemental Cu was added at an additional 0, 135, or 270 mg/kg, depending on treatment, for total concentrations of 13, 148, or 283 mg/kg.

⁷Vitamin premix includes per kg of diet: Vitamin A (Vitamin A acetate), 9,370 IU; Vitamin D (cholecalciferol), 3,300 IU; Vitamin E (DL-alpha tocopheryl acetate), 33 IU; menadione (menadione sodium bisulfate complex), 2 mg; Vitamin B12 (cyanocobalamin), 0.02 mg; folacin (folic acid), 1.3 mg: D-pantothenic acid (calcium pantothenate), 15 mg; riboflavin (riboflavin), 11 mg; niacin (niacinamide), 44 mg; thiamin (thiamin mononitrate), 2.7 mg; D-biotin (biotin), 0.09 mg; and pyridoxine (pyridoxine hydrochloride), 3.8 mg.

⁸Choline chloride-60 (Balchem Corporation, New Hamptopn, NY).

²Mod represents 95% of recommended dietary amino acid density for the Ross 708, and Low represents 88% of recommendations (Aviagen North America, Huntsville, AL).

³The positive control (PC) diet was fed to birds not vaccinated against coccidiosis. The negative control diet and all other diets were fed to birds that received Coccivac B52® (Merck and Co., Kenilworth, NJ).

⁴Soybean meal contained 47.5% crude protein.

⁵Distillers dried grains with solubles contained 5% ether extract.

⁶Mineral premix includes per kg of diet: Mn (manganese sulfate), 120 mg; Zn (zinc sulfate), 100mg; Fe (iron sulfate monohydrate), 30 mg; Cu (tri-basic Cu chloride), 8 mg; I (ethylenediaminedihydroxide), 1.4mg; Se (sodium selenite), 0.3 mg.

⁹Quantum ® Blue 5G (AB Vista Feed Ingredients, Marlborough, UK) provides 1,000 FTU/kg phytase activity / kg diet.

¹⁰Econase® XT (AB Vista Feed Ingredients, Marlborough, UK) provides per kg of diet: 16,000 BXU of xylanase activity / 100 gram per ton inclusion.

¹¹TBCC = Tribasic Cu chloride as IntelliBond (Micronutrients, Indianapolis, IN) provides 59.21% Cu.

¹²Diclazural is a coccidiostat (Eli Lilly and Company, Indianapolis, IN)

 $^{^{13}}$ AME_n = nitrogen-corrected apparent metabolizable energy.

¹⁴TSAA = total sulfur amino acids.

¹⁵ Analyzed Cu concentration was analyzed in triplicate according to AOAC 985.01 A, B, D.

Table 3.3. Ingredient and calculated nutrient composition of finisher diets fed from 26 to 32 d of age (experiment 1)

32 d of age (experiment 1)	1	1	_ 1			
			Low^1 , 270 mg/kg			
Ingredient, %	supplemental Cu ²	supplemental Cu ²	supplemental Cu ²			
Corn	63.42	63.36	67.59			
Soybean Meal ³	27.27	27.28	23.74			
DDGS^4	4.00	4.00	4.00			
Corn Oil	2.43	2.45	1.74			
Calcium Carbonate	0.99	0.99	1.00			
Dicalcium Phosphate	0.81	0.81	0.84			
Sodium Chloride	0.31	0.31	0.31			
DL-Methionine 99%	0.26	0.26	0.23			
L-Lysine•HCl	0.19	0.19	0.20			
AU Mineral Premix ⁵	0.10	0.10	0.10			
L-Threonine	0.08	0.08	0.07			
Choline ⁶	0.07	0.07	0.08			
AU Vitamin Premix ⁷	0.05	0.05	0.05			
Phytase ⁸	0.01	0.01	0.01			
Econase ⁹	0.01	0.01	0.01			
$TBCC^{10}$	0.00	0.03	0.03			
Calculated Nutrient Conter	,	,	4			
Crude Protein	18.96	18.96	17.60			
$AME_n (kcal/kg)^{11}$	3,175	3,175	3,175			
Digestible Lys	1.01	1.01	0.93			
Digestible Met	0.52	0.52	0.48			
Digestible Cys	0.27	0.27	0.25			
Digestible Thr	0.68	0.68	0.63			
Digestible Trp	0.19	0.19	0.17			
Digestible Arg	1.10	1.10	1.00			
Digestible Ile	0.70	0.70	0.64			
Digestible Val	0.77	0.77	0.71			
Digestible TSAA ¹²	0.79	0.79	0.73			
Calcium	0.81	0.81	0.81			
Non-phytate P	0.41	0.41	0.41			
Sodium	0.18	0.18	0.18			
Choline (mg/kg)	1,500	1,500	1,500			
Copper (mg/kg) ¹	12	148	147			
Analyzed Cu	12	143	148			
concentration (mg/kg) ¹³						
¹ Mod represents 95% of recommended dietary amino acid density for the Ross 708, and						

¹Mod represents 95% of recommended dietary amino acid density for the Ross 708, and Low represents 88% of recommendations (Aviagen North America, Huntsville, AL). ²Copper was provided at 12 mg/kg in all diets in the mineral premix and ingredients. Supplemental Cu was added at an additional 0, 135, or 270 mg/kg, depending on treatment, for total concentrations of 12, 147, or 282 mg/kg.

³Soybean meal contained 47.5% crude protein.

⁴Distillers dried grains with solubles contained 5% ether extract.

³Mineral premix includes per kg of diet: Mn (manganese sulfate), 120 mg; Zn (zinc sulfate), 100mg; Fe (iron sulfate monohydrate), 30 mg; Cu (tri-basic Cu chloride), 8 mg; I (ethylenediaminedihydroxide), 1.4mg; Se (sodium selenite), 0.3 mg.

⁴Choline chloride-60 (Balchem Corporation, New Hamptopn, NY).

⁵Vitamin premix includes per kg of diet: Vitamin A (Vitamin A acetate), 9,370 IU; Vitamin D (cholecalciferol), 3,300 IU; Vitamin E (DL-alpha tocopheryl acetate), 33 IU; menadione (menadione sodium bisulfate complex), 2 mg; Vitamin B12 (cyanocobalamin), 0.02 mg; folacin (folic acid), 1.3 mg: D-pantothenic acid (calcium pantothenate), 15 mg; riboflavin (riboflavin), 11 mg; niacin (niacinamide), 44 mg; thiamin (thiamin mononitrate), 2.7 mg; D-biotin (biotin), 0.09 mg; and pyridoxine (pyridoxine hydrochloride), 3.8 mg.

⁶Quantum ® Blue 5G (AB Vista Feed Ingredients, Marlborough, UK) provides 1,000 FTU/kg phytase activity / kg diet.

⁷Econase® XT (AB Vista Feed Ingredients, Marlborough, UK) provides per kg of diet: 16,000 BXU of xylanase activity / 100 gram per ton inclusion.

⁸ TBCC = Tribasic Cu chloride as IntelliBond (Micronutrients, Indianapolis, IN) provides 59.21% Cu.

 $^{{}^{9}}AME_n$ = nitrogen-corrected apparent metabolizable energy.

 $^{^{10}}$ TSAA = total sulfur amino acids.

¹¹ Analyzed Cu concentration was analyzed in triplicate according to AOAC 985.01 A, B, D.

Table 3.4. Analyzed total amino acid percentages, copper concentrations, and titanium dioxide concentrations of starter diets fed from 1 to 14 d of age¹ (experiment 2)

	Calcu	lated			A	nalyzed	,	
Percent, unless	Mod	Low	Mod	Mod	Mod 135	Low 135	Mod 270	Low 270
otherwise noted	AA	AA	PC	NC	mg/kg	mg/kg	mg/kg	mg/kg
Crude protein	22.42	20.77	22.35	22.45	22.02	21.45	22.91	21.20
$Met + Cys^2$	0.99	0.92	0.94	0.96	0.99	0.89	0.96	0.90
Methionine ²	0.63	0.58	0.57	0.59	0.61	0.54	0.58	0.54
Cysteine ²	0.37	0.34	0.38	0.37	0.39	0.35	0.38	0.35
Lysine ²	1.34	1.24	1.43	1.42	1.44	1.33	1.45	1.27
Threonine ²	0.93	0.86	0.92	0.92	0.93	0.85	0.93	0.87
Isoleucine ²	0.93	0.86	1.00	0.99	1.01	0.93	1.02	0.91
Valine ²	1.01	0.94	1.10	1.10	1.11	1.04	1.12	1.01
Tryptophan ²	2.20	2.04	0.28	0.28	0.27	0.26	0.29	0.25
Arginine ²	1.44	1.33	1.43	1.44	1.47	1.34	1.50	1.34
TiO_2^3	0.50	0.50	0.45	0.52	0.54	0.54	0.54	0.53
Copper (mg/kg) ⁴	14	14	61	20	152	153	260	280

¹Treatments consisted of moderate (**Mod**) or Low amino acid density, where Mod represents 95% of recommended dietary amino acid density for the Ross 708, and Low represents 88% of recommendations (Aviagen North America, Huntsville, AL). Copper was provided at 14 mg/kg in all diets in the mineral premix and ingredients. Supplemental Cu was added at an additional 0, 135, or 270 mg/kg, depending on treatment, for total calculated concentrations of 14, 149, or 284 mg/kg. Positive control (**PC**) birds received diclazuril in the feed, while all other birds received a 1× dose of Coccivac B52®.

²Total amino acid concentrations were analyzed in triplicate according to AOAC 982.30 E (a,b,c).

³Titanium dioxide concentrations were analyzed in quadruplicate according to the method described by Short et al. (1996).

⁴Copper concentrations were analyzed in triplicate according to AOAC 985.01 A, B, D.

Table 3.5. Growth performance of Yield Plus × Ross 708 broilers fed diets varying in amino acid density and supplemental copper concentration from 1 to 12 days of age¹ (experiment 1)

AA density ²	Supplemental Cu ³ , mg/kg	Coccidiosis Vaccination ⁴	BW, kg	BWG,	FI, kg	FCR ⁵ , kg:kg	Mortality ⁶ ,
actionly	cu , mg/kg	v decination	<u>~~~</u>	**5	 δ	115.115	70
Moderate	$e^7 0$	No	0.437	0.396	0.469	1.199	0.5
Moderate		Yes	0.431	0.390	0.471	1.209	0.5
Moderate		Yes	0.432	0.391	0.477	1.221 ^a	
Low	135	Yes	0.443	0.402	0.482	1.200 ^b	
Moderate		Yes	0.425	0.383	0.459	1.201 ^b	
Low	270	Yes	0.424	0.383	0.473	1.227 ^a	
S	EM^8		0.005	0.005	0.005	0.008	0.5
Amin a A	oi d Donaito Mar	in Effects					
Amino A	cid Density Mai Moderate	n Ejjecis	0.428	0.387	0.468	1.211	0.3
	Low		0.428	0.392	0.408	1.211	0.3
	SEM ⁸		0.434	0.003	0.477	0.005	0.9
Copper C	Concentration M	Iain Effects					
		135	0.438	0.396	0.480	1.211	0.5
		270	0.424	0.383	0.466	1.214	0.6
		SEM ⁸	0.004	0.004	0.004	0.005	0.4
				———Pro	obabilitie	es —	
Ami	no Acid × Copp	per	0.14	0.12	0.24	0.001	0.13
Ami	no Acid Density	y	0.15	0.14	0.017	0.79	0.13
Cop	per Concentration	on	< 0.001	< 0.001	< 0.001	0.61	0.76
Prenlann	ed Orthogonal	Contrasts					
	vs. NC	CO. W. WOLD	0.34	0.35	0.78	0.43	1.00
	vs. Mod AA, 13	85 mg/kg Cu	0.82	0.90	0.35	0.32	1.00
	vs. Mod AA, 27		0.23	0.21	0.03	0.44	0.39

¹Values are least-square means of 8 replicate pens, with each pen having 25 chicks at placement.

²Amino acid densities were calculated at 95% and 88% of the Ross recommended guidelines for Ross 708 for the moderate and low density diets, respectively (Aviagen, 2014).

³Copper was supplied in the mineral premix at 14 mg/kg to all birds. Supplemental Cu was added at 0, 135, or 270 mg/kg, depending on treatment.

⁴All chicks except for treatment 1 received Coccivac B52 at the hatchery. Positive control was supplemented with 0.05% diclazuril.

⁵Feed conversion ratio (FCR) was corrected for mortality.

⁶Mortality values were arcsine transformed.

⁷Positive and negative controls were only used for the orthogonal contrasts and are excluded from the main and interactive effect means and standard errors.

⁸Pooled standard error

Table 3.6. Growth performance of Yield Plus \times Ross 708 broilers fed diets varying in amino acid density and supplemental copper concentration from 1 to 25 days of age¹ (experiment 1)

AA density ²	Supplemental Cu ³ , mg/kg	Coccidiosis Vaccination ⁴	BW, kg	BWG, kg	FI, kg	FCR ⁵ , kg:kg	Mortality ⁶ ,
	7						
Moderate		No	1.442	1.401	1.938	1.384	1.5
Moderate		Yes	1.423	1.381	1.927	1.395	1.0
Moderate	135-135	Yes	1.424	1.382	1.912	1.384	0.5
Low	135-135	Yes	1.416	1.375	1.959	1.421	2.0
Moderate	270-135	Yes	1.403	1.368	1.905	1.379	1.0
Low	270-135	Yes	1.374	1.332	1.895	1.424	2.5
Moderate		Yes	1.423	1.381	1.884	1.372	0.5
Low	270-270	Yes	1.374	1.332	1.895	1.424	2.5
SEI	M^8		0.020	0.020	0.023	0.012	0.7
Amino Ac	id Density Mair	n Effects					
	Ioderate	2,,, e e v s	1.419	1.377	1.900	1.378	0.7
	OW		1.394	1.353	1.910	1.411	2.2
	EM ⁸		0.014	0.014	0.014	0.007	0.4
Copper C	oncentration M	ain Effects					
coppe. c	135-1	00	1.420	1.379	1.935 ^a	1.402	1.3
	270-1		1.392	1.350	1.899 ^{ab}	1.402	1.8
	270-2		1.407	1.366	1.880 ^b	1.380	1.3
	SEM ⁸		0.016	0.016	0.017	0.009	0.5
					obabilitie		
	no Acid \times Coppe		0.66	0.65	0.29	0.48	0.97
	no Acid Density		0.08	0.08	0.53	0.001	0.017
Copp	er Concentratio	n	0.23	0.22	0.025	0.09	0.83
Preplanne	ed Orthogonal (Contrasts					
PC vs. NO	~		0.37	0.37	0.71	0.50	0.61
	od AA, 135-135	5 mg/kg Cu	0.96	0.97	0.63	0.51	0.61
	od AA, 270-13		0.99	1.00	0.16	0.18	0.61
	od AA, 270-270		0.52	0.52	0.49	0.35	1.00

¹Values are least-square means of 8 replicate pens, with each pen having 25 chicks at placement.

²Amino acid densities were calculated at 95% and 88% of the Ross recommended guidelines for Ross 708 for the moderate and low density diets, respectively (Aviagen, 2014).

³Copper was supplied in the mineral premix at 14 mg/kg to all birds. Supplemental Cu was added at 0, 135, or 270 mg/kg, depending on treatment.

⁴All chicks except for the positive control (PC) received Coccivac B52 at the hatchery. Positive control diets were supplemented with 0.05% diclazuril.

⁵Feed conversion ratio (FCR) was corrected for mortality.

⁶Mortality values were arcsine transformed.

⁷Positive and negative controls (NC) were only used for the orthogonal contrasts and are excluded from the main and interactive effect means and standard errors.

⁸Pooled standard error

Table 3.7. Growth performance of Yield Plus × Ross 708 broilers fed diets varying in amino acid density and supplemental copper concentration from 1 to 32 days of age¹ (experiment 1)

AA density ²	Supplemental Cu ³ , mg/kg	Coccidiosis Vaccination ⁴	BW, kg	BWG,	FI, kg	FCR ⁵ , kg:kg	Mortality ⁶ ,
Moderate ⁷	0-0	No	2 172	2 121	3.086	1 450	2.0
Moderate ⁷	0-0	Yes	2.172 2.172	2.131 2.131	3.086	1.450 1.455	2.0 1.5
Moderate	135-135-135	Yes	2.172	2.131	3.113	1.433	0.5
Low	135-135-135	Yes	2.108	2.127	3.127	1.443	2.5
Moderate	270-135-135	Yes	2.100	2.100	3.127	1.432	2.0
Low	270-135-135	Yes	2.138	2.100	3.045	1.432	2.5
Moderate	270-133-133	Yes	2.003	2.022	3.045	1.497	0.5
Low	270-270-135	Yes	2.131	2.110	2.996	1.422	2.5
SEM		1 68	0.027	0.027	0.033	0.007	0.9
SEN	l		0.027	0.027	0.055	0.007	0.9
Amino Acid	d Density Main E	Hects					
	<i>i Density Math E</i> oderate	JJecis -	2.153	2.111	3.035	1.432	1.0
Lo		2.133	2.111	3.056	1.432	2.5	
	${}^{\mathrm{c}}\mathbf{M}^{8}$		0.017	0.017	0.021	0.005	0.5
SL	AIVI		0.017	0.017	0.021	0.003	0.5
Copper Co	ncentration Mair	ı Effects					
copper co	135-135	00	2.134	2.093	3.097 ^a	1.474 ^a	1.5
	270-135		2.101	2.059	3.033 ^{ab}	1.464 ^{ab}	
	270-270		2.100	2.059	3.006 ^b	1.457 ^b	1.5
	SEM ⁸	100	0.020	0.020	0.024	0.006	0.6
	SEIVI		0.020				0.0
				———P	robabiliti	es —	
Amino	Acid × Copper		0.79	0.79	0.45	0.84	0.66
	Acid Density		< 0.001	< 0.001	0.41	< 0.0001	
	r Concentration		0.34	0.34	0.017	0.039	0.66
Соррс	Concentration		0.54	0.54	0.017	0.037	0.00
Preplanned	d Orthogonal Co	ntrasts					
PC vs. NC	C		0.99	0.99	0.50	0.57	0.47
NC vs. Mo	d AA, 135-135-1	35 mg/kg Cu	0.90	0.90	0.25	0.15	0.51
	d AA, 270-135-1		0.52	0.52	0.018	0.001	0.51
	d AA, 270-270-1		0.31	0.30	0.025	0.013	0.65

¹Values are least-square means of 8 replicate pens, with each pen having 25 chicks at placement.

²Amino acid densities were calculated at 95% and 88% of the Ross recommended guidelines for Ross 708 for the moderate and low density diets, respectively (Aviagen, 2014).

³Copper was supplied in the mineral premix at 14 mg/kg to all birds. Supplemental Cu was added at 0 or 135 mg/kg, depending on treatment.

⁴All chicks except for the positive control (PC) treatment received Coccivac B52 at the hatchery.

⁵Feed conversion ratio (FCR) was corrected for mortality.

⁶Mortality values were arcsine transformed.

⁷Positive and negative control (NC) treatments were only used for the orthogonal contrasts and are excluded from the main and interactive effect means and standard errors.

⁸Pooled standard error

Table 3.8. Carcass characteristics of Yield Plus \times Ross 708 male broilers fed diets varying in amino acid density and supplemental copper concentration from 1 to 33 days of age¹ (experiment 1)

			<u>Car</u>	<u>cass</u>	Abdon	ninal Fat	<u>Dru</u>	<u>ıms</u>	Wi	<u>ngs</u>	Th	<u>iigh</u>	<u>Total</u>	Breast
			Wt	Yield	Wt	Percent	Wt	Yield	Wt	Yield	Wt	Yield	Wt	Yield
Treatments	5		(kg)	(%)	(kg)	(%)	(kg)	(%)	(kg)	(%)	(kg)	(%)	(kg)	(%)
$\underline{AA^2}$	Supplemental C	$\frac{\mathrm{Uu}^3}{\mathrm{Vac}^4}$												
Mod^5	0-0-0	No	1.602	72.59	0.019	0.85	0.192	8.68	0.171	7.79	0.207	9.39	0.561	25.44
Mod^5	0-0-0	Yes	1.598	72.35	0.018	0.83	0.189	8.59	0.170	7.73	0.203	9.21	0.558	25.28
Mod	135-135-135	Yes	1.596	72.34	0.018	0.82^{bc}	0.191	8.66	0.171	7.77	0.200	9.10	0.552	25.09
Low	135-135-135	Yes	1.518	71.78	0.019	0.89^{ab}	0.182	8.64	0.164	7.78	0.195	9.15	0.520	24.52
Mod	270-270-135	Yes	1.568	71.94	0.017	0.77^{c}	0.187	8.60	0.166	7.64	0.202	9.24	0.545	25.08
Low	270-270-135	Yes	1.481	70.74	0.020	0.98^{a}	0.178	8.55	0.161	7.72	0.188	8.98	0.504	24.05
Mod	270-135-135	Yes	1.576	71.97	0.017	0.77^{bc}	0.189	8.66	0.168	7.73	0.195	8.96	0.542	24.78
Low	270-135-135	Yes	1.502	71.48	0.021	0.98^{a}	0.184	8.74	0.165	7.87	0.190	9.08	0.511	24.23
SEM ⁶			0.013	0.231	0.001	0.031	0.002	0.053	0.002	0.055	0.003	0.101	0.006	0.215
Amino Aci	d Density Main E	ffects												
Mod			1.580	72.08	0.017	0.79	0.189	8.64	0.169	7.72	0.199	9.10	0.546	24.99
Low			1.500	71.33	0.020	0.95	0.182	8.64	0.163	7.78	0.191	9.07	0.511	24.27
SEM ⁶			0.008	0.002	< 0.001	0.018	0.001	0.030	0.001	0.031	0.002	0.072	0.004	0.146
Copper Co	encentration Main	n Effects												
* *	135-135-135		1.557 ^a	72.06^{a}	0.019	0.86	0.187^{a}	8.65 ^{ab}	0.1674^{a}	7.78	0.197	9.12	0.536	24.81
	270-270-135		1.525 ^b	71.34^{b}	0.019	0.87	0.183^{b}	8.57 ^a	0.1638^{t}	7.68	0.195	9.11	0.524	24.56
	270-135-135		1.539 ^{ab}	71.72 ^{ab}	0.019	0.88	0.186ab	8.70^{b}	0.1668	¹ 7.80	0.193	9.02	0.526	24.51
	SEM^6		0.009	0.002	0.001	0.022	0.002	0.037	0.001	0.038	0.002	0.080	0.005	0.166

	——————————————————————————————————————											
Amino acid × copper	0.87	0.13	0.08	0.047	0.51	0.41	0.36	0.48	0.09	0.06	0.60	0.34
Amino acid density	< 0.0001	< 0.0001	< 0.0001	< 0.0001	< 0.000	1 0.98	< 0.0001	0.10	< 0.0001	0.66	< 0.0001	< 0.0001
Copper program	0.031	0.001	0.91	0.83	0.029	0.041	0.027	0.06	0.14	0.41	0.10	0.23
Preplanned Orthogonal Contrasts												
PC vs. NC	0.82	0.39	0.46	0.56	0.19	0.22	0.48	0.38	0.27	0.16	0.64	0.57
NC vs. Mod AA, 135-135-135 mg/k	g Cu 0.90	0.98	0.96	0.92	0.33	0.30	0.57	0.51	0.33	0.35	0.50	0.48
NC vs. Mod AA, 270-135-135 mg/k	g Cu 0.08	0.13	0.16	0.17	0.22	0.95	0.07	0.27	0.74	0.85	0.12	0.45
NC vs. Mod AA, 270-270-135 mg/k	g Cu 0.21	0.16	0.25	0.23	0.99	0.32	0.47	0.93	0.014	0.04	0.06	0.06

¹Values are least-square means of 8 replicate pens, with 10 birds processed per pen. All yields were calculated using the live weight of the individual bird at 32 days of age.

 $^{^2}$ Amino acid densities were calculated at 95% and 88% of the Ross recommended guidelines for the Ross × Ross 708 for the moderate and low density diets (Aviagen, 2014).

³The Cu program is represented as the mg/kg of supplemental Cu in the starter, grower, and finisher diets.

⁴All chicks except for the positive control (PC) treatment received Coccivac B52 at the hatchery. Neither diet for the control treatments contained supplemental Cu. The PC was supplemented with 0.05% diclazuril during the starter and grower phases.

⁵Positive and negative controls (NC) are only used for orthogonal contrasts, and are excluded from the SEM and means of interactive and main effects.

⁶Pooled standard error

Table 3.9. Apparent ileal amino acid digestibility of Yield Plus × Ross 708 male broilers fed varying amino acid density and supplemental copper concentrations from 1 to 14 days of age¹ (experiment 2)

Treatmen	, 2	Apparent ileal digestibility, %											
AA density ³	Supplemental Cu ⁴ , mg/kg	Met	Cys	Met + Cys	Lys	Thr	Val	Ile	Trp	Leu	Phe	His	Arg
Mod^5	0	91.67	66.81	81.74	85.24	75.76	77.53	80.77	83.93	81.62	81.06	82.46	87.55
Mod^5	0	91.14	63.40	80.36	83.94	73.37	75.21	78.82	82.50	79.74	79.36	80.88	86.64
Mod	135	89.15	51.22	74.33	80.92^{b}	68.73	71.15 ^b	75.61	78.96^{c}	76.42	76.22	76.35^{b}	84.32 ^b
Low	135	90.40	55.22	76.49	83.13 ^{ab}	71.56	74.21 ^{ab}	77.86	81.60 ^{bc}	78.71	78.57	78.77^{ab}	85.64 ^{ab}
Mod	270	90.48	56.00	76.72	84.65 ^a	74.66	76.68 ^a	80.04	84.53 ^a	80.31	80.66	80.23 ^a	87.66 ^a
Low	270	90.51	53.32	75.89	82.71 ^{ab}	73.54	74.85^{ab}	78.29	82.00^{ab}	79.79	79.44	78.94^{ab}	86.54 ^{ab}
SEM^6		0.50	2.05	1.10	0.71	1.12	1.07	0.99	0.78	1.03	1.01	0.93	0.65
Amin	o Acid Density Main	Effect											
Mod		89.81	53.61	75.54	82.79	71.69	73.92	77.82	81.74	78.36	78.44	78.29	85.99
Low		90.46	54.27	76.19	82.92	72.55	74.53	78.07	81.80	79.25	79.00	78.85	86.09
Coppe	r Concentration Mair	ı Effect											
	135	89.77	53.22		82.02	70.14	72.68	76.73	80.28	77.56	77.39	77.56	84.98
	270	90.50	54.66	76.31		74.10	75.76	79.16	83.27	80.05	80.05	79.58	87.10
	SEM^6	0.39	1.62	0.86	0.53	0.82	0.81	0.73	0.53	0.78	0.75	0.72	0.50
							- P:	robabilit	ies				
Amino	Acid × Copper Acid Density Concentration	0.23 0.21 0.16	0.07 0.71 0.42	0.14 0.51 0.37	0.008 0.85 0.029	0.07 0.41 <0.001	0.024 0.55 0.006	0.06 0.81 0.023	0.001 0.93 <0.001	0.18 0.39 0.022	0.09 0.58 0.015	0.050 0.53 0.033	0.050 0.87 0.002

Preplanned Orthogonal Contrasts

PC vs. NC	0.40	0.16	0.30	0.16	0.09	0.08	0.14	0.15	0.16	0.20	0.18	0.27
NC vs. Mod AA, 135 mg/kg Cu	0.004	< 0.001	< 0.001	0.002	0.002	0.004	0.017	< 0.001	0.016	0.021	< 0.001	0.007
NC vs. Mod AA, 270 mg/kg Cu	0.314	0.004	0.009	0.44	0.36	0.27	0.35	0.046	0.67	0.32	0.57	0.21

¹Values are least-square means of 8 replicate pens, with each pen having 12 chicks at placement. Significant interaction effects are separated with different superscripts.

²Amino acid densities were calculated at 95% and 88% of the Ross recommended guidelines for 708 for the moderate and low density diets, respectively.

³Copper was supplied in the mineral premix at 14 mg/kg to all birds. Supplemental Cu was added at 0, 135, or 270 mg/kg, depending on treatment.

⁴All chicks except for the first treatment received Cocci-vac B52® at the hatchery. The broilers receiving the first treatment were fed diets supplemented with 0.05% diclazuril.

⁵The first two treatments are the negative (NC) and positive controls (PC) and were only used for the orthogonal contrasts and are excluded from the main and interactive effect means and standard errors.

⁶Pooled standard error

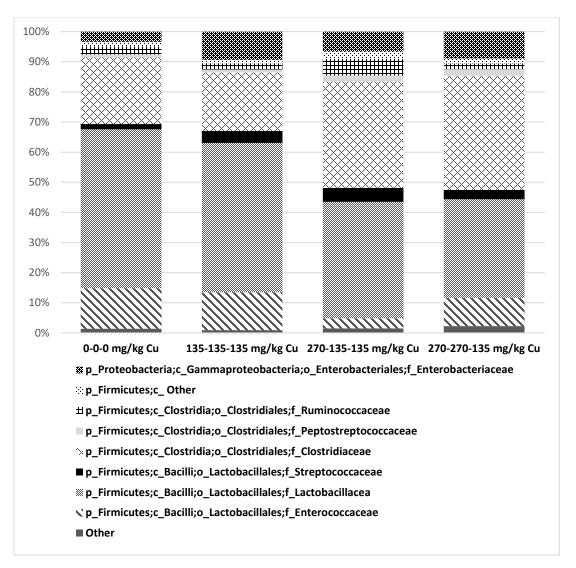


Figure 3.1. Relative bacterial community composition according to phyla, class, order and family of 16S rRNA sequences of ileal mucosa samples from 35 d of age broilers fed moderate amino acid density diets containing either 0-0-0, 135-135-135, 270-135-135, or 270-270-135 mg/kg of supplemental Cu during the starter, grower, and finisher periods, respectively. No treatment differences ($P \ge 0.14$; SEM = 5.6) were observed between proportions of bacteria in ileal mucosa.

IV. GROWTH PERFORMANCE AND CARCASS CHARACTERISTICS OF BROILERS FED DIETS VARYING IN SUPPLEMENTAL COPPER CONCENTRATIONS FROM 29 TO 53 DAYS OF AGE

ABSTRACT

Previous research indicates that high concentrations of supplemental Cu increases BW gain of broilers raised to approximately 2 kg. An experiment was conducted to determine the effects of supplemental Cu concentration on growth performance and carcass characteristics of Yield Plus × Ross 708 broilers fed from 32 to 53 d of age. Male chicks were randomly distributed to 60 floor pens (22 birds/pen, 0.1 m² /bird). Broilers were provided common starter and grower diets containing 135 mg/kg of supplemental Cu from 1 to 29 d of age. At 29 d of age, birds were assigned to 1 of 5 dietary treatments. Treatments contained either 0-0, 135-0, 270-0, 135-135, or 270-270 mg/kg in the finisher 1 (from 29 to 41 d of age) and finisher 2 (from 41 to 53 d of age) periods. Body weight gain, feed intake, feed conversion ratio, and mortality were determined at 29, 41, and 53 d of age. At 54 d of age, 14 birds per pen were processed and front-half deboned to determine total breast meat (TBM) weight and yield, and fillets (pectoralis major muscles) were scored for white striping and wooden breast. No differences ($P \ge 0.08$) were observed for growth performance characteristics. Broilers fed diets containing 270 mg/kg of Cu in the finisher 1 and finisher 2 diets had higher TBM yield than the broilers fed no supplemental Cu from 29 to 53 d of age (28.1 vs. 27.6%; P = 0.017). This

represented a 32 g increase in fillet weight (P = 0.003) compared with birds fed diets supplemented with 0-0 or 135-0 mg/kg of Cu in the finisher 1 and finisher 2 periods. Severity of white striping or wooden breast was not affected ($P \ge 0.08$) by Cu supplementation. These data indicate that feeding high concentrations of dietary Cu from 29 to 53 d of age increases TBM weight and yield without adverse effects on meat quality.

INTRODUCTION

In 2019, 24% of birds were grown to 3.5 kg or greater (USDA, 2019). This is driven by demand for desired product mix and elicits increased processing yields and efficiency in the plant compared with small birds (Brewer, 2012). Many of these broilers are raised in antibiotic-free programs, so integrators are evaluating alternatives to antibiotic growth promoters. One option may be feeding high (> 100 mg/kg) concentrations of dietary Cu. It has been demonstrated that feeding Cu concentrations above 125 mg/kg may improve growth performance of broilers raised to approximately 2 to 2.5 kg (Ewing et al., 1998; Wang et al., 2014). Philpot et al. (2018) reported reductions in feed conversion ratio (FCR) at 32 d of age in broilers weighing approximately 2.1 kg when maintaining 270 mg/kg of dietary Cu throughout the starter and grower periods compared with feeding 135 mg/kg of Cu during the same periods. Additionally, Cu supplementation may increase processing yields (Pekel et al., 2009). Previous research observed Cu having a delayed effect, often reporting no difference in the starter period but having cumulative growth benefits. (Pekel et al., 2009; Kim et al., 2011). Kim et al. (2011) reported that broilers fed diets with 100 mg/kg of supplemental Cu had increased

BW from 1 to 28 d of age ($P \le 0.05$) compared with negative control-fed birds and similar (P > 0.05) BW to birds fed diets containing antibiotics.

Sparse information is available about the effects of diets containing supplemental Cu fed to broilers from 2.8 to 4.0 kg on growth performance and processing yields.

Additionally, information is limited on the effects of supplemental Cu on the incidence and severity of wooden breast or white striping. Therefore, the objective of this study was to evaluate the effects of increasing dietary Cu concentrations fed to male broilers from 29 to 53 d of age on growth performance and processing characteristics.

MATERIALS AND METHODS

All procedures involving live birds were approved by Auburn University Institutional Animal Care and Use Committee (PRN 2018-3386).

Bird Husbandry

A total of 1,320 Yield Plus × Ross 708 male chicks (Aviagen, Huntsville, AL, USA) was purchased from a commercial hatchery at day of hatch. All birds were vaccinated against Marek's, Newcastle, and infectious bronchitis. Additionally, the chicks received a 1× dosage of vaccination against coccidiosis via spray cabinet at the hatchery. Chicks were randomly distributed into 60 floor pens (22 chicks/pen, 0.09 m²/chick) in a solid-sided cross-ventilated house equipped with vent boards, exhaust fans, stir fans, evaporative-cooling pads, forced-air heaters, and an electronic controller system (Evolution 3000, Hired Hand Manufacturing, Inc., Bremen, AL). Each pen contained used litter, nipple drinkers (5 nipples/pen), and a hanging pan feeder. Feed and water were available *ad libitum*. Photoperiod was set at 23 hours of light and 1 hour of darkness from 1 to 7 d of age, and 20 hours of light and 4 hours of darkness for the remainder of

the grow-out period. Light intensity was set at 30 lux from 1 to 7 d of age, 5 lux from 8 to 14 d of age, and 3 lux from 15 to 54 d of age. Light intensity was verified at bird level using a photometer (LI-250A light meter, LI-COR Bioscience, Lincoln, NE). Ambient temperature was set at 33°C at placement and decreased to a final set point of 20°C based on bird comfort. Birds and feed were weighed at 1, 28, 40, and 53 d of age to determine BW, BW gain (BWG), feed intake (FI), and FCR. Mortality was recorded daily. Mortality percentages were arcsine transformed prior to analysis, and FCR were adjusted for mortality using chick days.

Processing

At 53 d of age, 14 birds per pen were selected for processing. All birds selected for processing had a BW within ± 10% of the average of the pen weight. Feed was withdrawn 12 hours prior to processing. At 54 d of age, birds were placed in coops and transported to the Auburn University Pilot Processing Plant. Birds were shackled, electrically stunned, exsanguinated, scalded, plucked, and manually eviscerated. Carcasses were chilled in ice water for 3 hours and then rehung and allowed to drip for approximately 3 minutes. Carcasses and fat pads were weighed to determine carcass yield and abdominal fat pad percentage. Carcasses were split into front and back halves and the weight of the back half was recorded. Front halves were stored on ice for 18 hours, and then were deboned to calculate the weights and yields of breast fillets (pectoralis major muscles) and tenders (pectoralis minor muscles). Yields were based on 53 d live weight. After deboning, breasts were scored on a scale of 0 to 3 for wooden breast and white striping where 0 indicated the absence of defects, 1 had mild defects, 2 had moderately severe defects, and 3 indicated severe defects (Cruz et al., 2017).

Treatments

From 1 to 29 d of age, birds received common starter (from 1 to 19 d of age) and grower (from 20 to 29 d of age) diets that were formulated to meet or exceed the recommendations of the primary breeder guide with the exception of amino acid (**AA**) density, which was set at 95% of recommendations (Aviagen, 2014), as shown in Table 4.1. Starter and grower diets were formulated to contain 135 mg/kg of supplemental Cu above that provided by the trace mineral premix and feed ingredients from tribasic Cu chloride (Micronutrients, USA, Indianapolis, IN). The starter diet was provided in crumble form, while subsequent diets were fed as whole pellets

At 29 d of age, birds and feed were weighed and bird number was equalized between pens (21 birds/pen, 0.1 m²/bird). Three finisher 1 diets (from 30 to 41 d of age) and 3 finisher 2 diets (from 42 to 53 d of age) were arranged to create 5 dietary treatments. Diets contained either 0, 135, or 270 mg/kg of supplemental Cu as tribasic Cu chloride (Micronutrients, USA, Indianapolis, IN) in addition to approximately 12 mg/kg of Cu supplied by the trace mineral premix and feed ingredients (Table 4.1). Treatment 1 (0-0) was formulated to contain 0 mg/kg of supplemental Cu during both finisher phases. Treatments 2 (135-0) and 3 (270-0) received 135 and 270 mg/kg of supplemental Cu during the finisher 1 period, respectively, and 0 mg/kg of supplemental Cu during the finisher 2 period. Treatments 4 (135-135) and 5 (270-270) received 135 and 270 mg/kg of supplemental Cu, respectively, through both finisher periods. All experimental diets were formulated to meet or exceed the recommendations of the primary breeder, with the exception of AA density, which was set a 95% of recommendations (Aviagen, 2014).

fat was applied post pelleting to minimize adverse effects on pellet quality. All experimental diets were pelleted and were tested for pellet durability (Pfost and Allen, 1962). Experimental diets were analyzed for Cu by the University of Missouri Agricultural Experiment Station Chemical Laboratories using the AOAC Official Method 975.03B(b) (AOAC, 2006).

Statistical Analyses

Data were analyzed as a randomized complete block design and the pen location was the blocking factor. Pen was considered the experimental unit. Five dietary treatments were fed from 29 to 53 d of age, and each treatment was represented by 12 replicate pens. A one-way analysis of variance of growth performance and carcass characteristics was performed using PROC MIXED in SAS (2017), by the following model:

$$y_{ij} = \mu ... + \tau_i + \beta_j + e_{ij}$$

where μ ... is the overall mean; τ_i is the effect of the i^{th} inclusion of Cu such that Σ $\tau_i 0$; β_j is the identically and independently normally distributed effect of the j^{th} block with mean 0 and variance σ^2 ; and random error e_{ij} are identically and independently normally distributed with mean 0 and variance σ^2 . Tukey's honestly significant difference was used to separate means, and statistical significance was considered at a P-value at ≤ 0.05 .

RESULTS AND DISCUSSION

Analyzed dietary Cu concentrations were in good agreement to the calculated values (Table 4.1). In the common starter and grower periods, the analyzed Cu content was 139 and 146 mg/kg, compared to the expected concentrations of 149 and 149 mg/kg, respectively. From 29 to 41 d of age, the analyzed Cu concentrations were 14, 149, and

292 mg/kg, compared with the expected 12, 147, and 292 mg/kg. The diets with no supplemental Cu or with a calculated 135 mg/kg of Cu both deviated 2 mg/kg from expected values, while the diet formulated to contain 270 mg/kg of Cu had an analyzed Cu content 10 mg/kg above calculated values. From 42 to 53 d of age, the diet containing no supplemental Cu contained 18 mg/kg of Cu, compared with the calculated 12 mg/kg. The diets formulated to contain 135 or 270 mg/kg of Cu were 2 mg/kg lower and 2 mg/kg higher than expected, respectively. The analyzed Cu concentration of all diets was within 10 mg/kg of the calculated Cu concentrations.

Growth Performance

During the period from 1 to 29 d of age, birds were provided with common diets, and no differences (P > 0.05) were observed for any growth performance variables. From 29 to 41 d of age, no differences were observed ($P \ge 0.16$) in BWG, FI, or FCR. (Table 4.2). The lack of significant response of growth performance characteristics to Cu was likely due to variance. A 5.5 point numerical decrease in FCR was observed between broilers fed 135 mg/kg of supplemental Cu from 29 to 41 d of age compared with control-fed broilers, but the pooled standard error was 2.7 points. A larger number of replicates likely would have yielded statistical significance in this study.

From 41 to 53 d of age, BW, FI, and the incidence of mortality were not affected by dietary Cu inclusion ($P \ge 0.12$), as shown in Table 4.3. However, FCR was influenced (P = 0.010) where broilers fed the 135-0 or 270-0 diets had higher FCR of 12.9 and 13.9 points, respectively, compared with broilers provided with the 135-135 diets. The increase in FCR of the broilers fed the 135-0 or 270-0 diets could be explained the removal of supplemental Cu during the finisher 2 period. Additionally, BWG increased

(P=0.030) from 1.508 kg in broilers fed the 135-0 diets to 1.631 kg in birds provided the 135-135 diets. From 29 to 53 d of age, no differences $(P \ge 0.08)$ were observed for growth performance variables (Table 4.4). Overall, the incidence of mortality was higher than expected, which may have been due to the accelerated growth rate (sudden death syndrome or ascities). However, the incidence of these metabolic disorders was not determined. As these broilers were raised to a final average BW of 4.86 kg, the variance in BWG, FI, and FCR of these birds was greater than would be expected from birds raised to lower target weights. This increased variance likely influenced the lack of significance found in this study.

Cumulative growth performance was not influenced ($P \ge 0.12$) by Cu supplementation (Table 4.5). Total Cu intake of the birds from 1 to 53 d of age was 0.32, 0.65, 0.99, 1.09, and 1.83g for the broilers receiving the 0-0, 135-0, 135-135, 270-0, and 270-270 treatments, respectively. Ewing et al. (1998) observed higher BWG and lower FCR ($P \le 0.05$) when broilers were fed either 125 mg/kg of CuSO₄ or Cu oxychloride or 63 mg/kg of Cu citrate compared with the control-fed broilers from 1 to 56 d of age. The authors may have observed significant differences because the control-fed broilers in the study received no supplemental Cu at any period, whereas in the current study, broilers fed the 0-0 mg/kg of Cu diets did receive Cu supplemented at 135 mg/kg from 1 to 28 d of age.

Processing Characteristics

Dietary Cu concentration influenced ($P \le 0.017$) processing characteristics of broilers (Table 4.6). Carcass weight was not affected (P = 0.07); however, carcass yield was increased (P = 0.001) with higher Cu concentration where broilers fed the 270-270

treatment had a 0.78% higher carcass yield than birds provided with the 0-0 treatment. Abdominal fat had an unexpected response where broilers fed the 0-0 diets had increased $(P \le 0.016)$ abdominal fat weight and percentage compared with broilers fed the 135-0 diets, despite having similar $(P \ge 0.12)$ BWG and FI. Breast fillet weight and yield were increased $(P \le 0.005)$ in the broilers fed the 270-270 diets compared with birds fed the 0-0 or 135-0 diets. Total breast meat weight and yield (breast fillet and tender) was also optimized in birds fed the 270-270 diets. Total breast meat weight was increased (P = 0.010) compared with the broilers receiving the 135-0 treatment. Total breast meat yield was increased (P = 0.017) compared with the birds receiving the 0-0 diets. No differences $(P \ge 0.23)$ were observed in the weights or yields of tenders, wings or leg quarters. Dietary treatments were similar $(P \ge 0.08)$ for the incidence of severity of wooden breast or white striping (Table 4.7).

In agreement, Arias and Koutsos (2006) observed an increase (P < 0.05) of 909 g in carcass weight in broilers fed diets formulated to contain 188 mg/kg of Cu from tribasic Cu chloride compared with the control-fed birds from 1 to 45 d of age. Pekel et al. (2009) reported that broilers fed diets containing 150 mg/kg of Cu had increased ($P \le 0.012$) carcass and breast weights compared with control-fed broilers at 21 d of age. In contrast, Wang et al. (2014) reported no differences ($P \ge 0.19$) in carcass or part yields between broilers fed either 5 or 200 mg/kg of Cu from 1 to 40 d of age.

The mode of action by which Cu increased breast meat weight and yield has not been elucidated. Metallothionein concentrations increase in response to high concentrations of heavy metals (Wlostowski, 1993). In turn, metallothionein could be involved in increasing cell proliferation by eliciting an increase in the Cu concentration in

the nuclei, similar to that of rapidly growing tissues, particularly of the gap 1 and synthesis stages of the cell cycle (Wlostowski, 1993). Nishimura et al. (1989) lended support to this hypothesis by reporting a much higher incidence of metallothionein in rapidly differentiating cells such as neonatal rat kidney cells and hepatocytes of rats recovering from hepatectomies than in normal adult tissues. Additionally, Cherian (1994) observed that metallothionein is present in some tumor cells going through cell synthesis. In the current study, potential increases in cell proliferation from Cu supplementation may have resulted in increased breast meat yield. High concentrations of dietary Cu have also been shown to increase serum mitogenic activity (Zhou et al., 1994; Apgar et al., 1995) and growth hormone mRNA concentrations (Zhou et al., 1994) in pigs, which could lead to increased muscle growth.

Additionally, Cu may improve growth performance through enhancing nutrient utilization by altering the microflora in the gastrointestinal tract of broilers (Pang et al., 2009). High concentrations of Cu may also lead to a beneficial shift in the microbiota in the gastrointestinal tract, which could decrease the incidence of pathogens and, thus, decrease lymphocyte recruitment (Arias and Koutsos, 2006). Additionally, certain bacteria are more susceptible to pharmacological Cu concentrations. Moreover, Xia et al. (2004) reported reduced *Escherichia coli* and Clostridia in broilers that were fed 37 mg/kg of Cu in the form of Cu-bearing montmorillonite compared with control-fed broilers. This shift in the gastrointestinal microbiota may reduce the production of growth-reducing metabolites, or may allow for increased absorption of nutrients. Additionally, the bacteriostatic activity of Cu may decrease the bacterial utilization of feed (Arias and Koutsos, 2006; Pang and Applegate, 2007). Furthermore, providing birds

with 135 mg/kg of Cu throughout the growout period may minimize disruptions to the diversity of the gastrointestinal microflora associated with changing feed (Petersen et al., 1999). Greater diversity in the microflora generally allows the broiler to have a more stable gastrointestinal environment (Chee et al., 2010).

Another mechanism associated with dietary Cu to enhance breast meat yield could be through altering AA digestibility (Rochell, 2017). Rochell et al. (2017) fed broilers high and low AA density diets (1.20 or 1.05% digestible Lys) and either 0 or 116 mg/kg of supplemental Cu from 1 to 14 d of age. An interaction (P < 0.05) was observed where apparent ileal digestibility of Leu, Lys, Phe, Thr, Val, Ala, Asp, Glu, Ser, and Tyr was increased with Cu inclusion on average by 1.8 percentage units for birds fed the low AA density diet, but decreased by the same amount in the broilers fed the high AA density diet with Cu inclusion. An interaction was observed ($P \le 0.05$) where broilers fed the low AA diets had increased Lys digestibility (88.3 vs. 86.7%) when provided diets supplemented with 116 mg/kg of Cu compared with birds provided no supplemental Cu, but birds fed the high AA diets with 116 mg/kg of Cu had a depressed Lys digestibility (86.5 vs. 87.3%) compared with broilers fed no supplemental Cu. This indicates that supplemental Cu inclusion may increase AA digestibility, which would increase breast meat yield. Lysine can induce an increase in IGF-1 concentration, which increase the rate of muscle synthesis (Tesseraud et al., 1996; Liao et al., 2015). Increased Lys digestibility could lead to higher muscle accretion, and, thus, increased breast meat yield. Wang et al. (2014) fed broilers diets containing high or low Lys (1.20 or 1.00% digestible Lys from 1 to 18 d of age; 1.00 or 0.80% digestible Lys from 19 to 40 d of age) and either 5 or 200 mg/kg of supplemental Cu. No significant interactions between Cu concentration and AA density were observed for growth performance variables or processing characteristics; however, BWG and wing yield had numerical interactions (P < 0.09). The mode by which Cu concentration affects AA digestibility is unknown.

In the research reported herein, no differences due to Cu supplementation were observed for BWG or FCR from 29 to 53 d of age. Carcass yield and total breast yield were increased in the broilers fed diets containing 270 mg/kg of Cu from 29 to 53 d of age compared with those fed no supplemental Cu from 29 to 53 d of age, while broilers fed diets containing 270 mg/kg of Cu from 29 to 53 d of age had increased total breast weight compared with broilers fed diets containing 135 mg/kg of Cu from 29 to 41 d of age. This increase in breast meat yield may have occurred due to a reduction in the microbial challenge in the intestine, altered AA digestibility, or through the effects of metallothionein. Dietary Cu inclusion did not appear to influence the severity of wooden breast or white striping. These data indicate that there are benefits of maintaining high dietary concentrations of Cu from 29 to 53 d of age, primarily through the increase in breast meat yield.

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Table 4.1. Ingredient composition, calculated nutrient composition, and analyzed copper concentration of diets fed to male Yield Plus × Ross 708 from 1 to 53 d of age

	Starter	Grower	Cu (her 1 (29 to 41 Concentration	•		r 2 (42 to 53 oncentration	_
Ingredient, %	(1 to 19 d of age)	(20 to 28 d of age)	0	135	270	0	135	270
Corn	54.76	59.53	63.50	63.44	63.39	64.92	64.86	64.81
Soybean meal ¹	35.90	30.30	25.04	25.05	25.06	22.80	22.81	22.82
$DDGS^1$	4.00	5.00	6.00	6.00	6.00	7.00	7.00	7.00
Corn Oil	1.83	2.02	2.72	2.74	2.76	2.73	2.75	2.77
Calcium carbonate	1.33	1.06	1.05	1.05	1.05	1.05	1.05	1.05
Dicalcium phosph	ate 1.32	0.91	0.64	0.64	0.64	0.53	0.53	0.53
Sodium chloride	0.30	0.30	0.30	0.30	0.30	0.29	0.29	0.29
DL-Methionine	0.30	0.27	0.23	0.23	0.23	0.20	0.20	0.20
L-Lysine	0.20	0.21	0.20	0.20	0.20	0.19	0.19	0.19
Mineral premix ^{2,3}	0.10	0.10	0.10	0.10	0.10	0.10	0.10	0.10
Vitamin premix ⁴	0.10	0.08	0.05	0.05	0.05	0.05	0.05	0.05
L-Threonine	0.10	0.09	0.07	0.07	0.07	0.05	0.05	0.05
Choline ⁵	0.07	0.08	0.08	0.08	0.08	0.07	0.07	0.07
Intellibond Cu ⁶	0.03	0.03		0.03	0.05		0.03	0.05
Phytase ⁷	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01
Econase ⁸	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01
Calculated Nutrier	nt Content (% unles	s otherwise indicate	d)					
Crude Protein	22.47	20.45	18.61	18.61	18.61	17.93	17.93	17.93
AME _n (kcal/kg	(3,000)	3,100	3,185	3,185	3,185	3,200	3,200	3,200
Digestible Lys	1.22	1.09	0.97	0.97	0.97	0.91	0.91	0.91
Digestible Met		0.55	0.50	0.50	0.50	0.46	0.46	0.46
Digestible Cys		0.28	0.26	0.26	0.26	0.25	0.25	0.25
Digestible Thr	0.82	0.73	0.65	0.65	0.65	0.61	0.61	0.61

Digestible Trp	0.23	0.21	0.18	0.18	0.18	0.17	0.17	0.17
Digestible Arg	1.34	1.19	1.04	1.04	1.04	0.98	0.98	0.98
Digestible Ile	0.85	0.76	0.67	0.67	0.67	0.64	0.64	0.64
Digestible Val	0.91	0.83	0.77	0.77	0.77	0.74	0.74	0.74
Digestible Met + Cys	0.90	0.83	0.76	0.76	0.76	0.71	0.71	0.71
Calcium	0.96	0.87	0.79	0.79	0.79	0.76	0.76	0.76
Non Phytate P	0.48	0.44	0.38	0.38	0.38	0.36	0.36	0.36
Sodium	0.18	0.18	0.18	0.18	0.18	0.18	0.18	0.18
Choline (mg/kg)	1,700	1,600	1,500	1,500	1,500	1,400	1,400	1,400
Copper (mg/kg) ¹⁰	149	148	12	147	282	12	147	282
Analyzed Cu (mg/kg)	139	146	14	149	292	18	145	280

¹Sovbean meal contained 47.5% crude protein. Dried distillers grains with solubles contained 5% ether extract.

²Mineral premix included per kg of diet: Mn (manganese sulfate), 120 mg; Zn (zinc sulfate), 100mg; Fe (iron sulfate monohydrate), 30 mg; Cu (tri-basic copper chloride), 8 mg; I (ethylenediaminedihydroxide), 1.4mg; Se (sodium selenite), 0.3 mg.

³Mineral premix and feed ingredients provided 14, 13, 12, and 12 mg/kg of Cu in the starter, grower finisher 1, and finisher 2 phases, respectively.

⁴Vitamin premix included per kg of diet: Vitamin A (Vitamin A acetate), 9,370 IU; Vitamin D (cholecalciferol), 3,300 IU; Vitamin E (DL-alpha tocopheryl acetate), 33 IU; menadione (menadione sodium bisulfate complex), 2 mg; Vitamin B12 (cyanocobalamin), 0.02 mg; folacin (folic acid), 1.3 mg: D-pantothenic acid (calcium pantothenate), 15 mg; riboflavin (riboflavin), 11 mg; niacin (niacinamide), 44 mg; thiamin (thiamin mononitrate), 2.7 mg; D-biotin (biotin), 0.09 mg; and pyridoxine (pyridoxine hydrochloride), 3.8 mg.

⁵Choline chloride-60 (Balchem Corporation, New Hamptopn, NY).

⁶ IntelliBond (Micronutrients, Indianapolis, IN) was the source of basic copper chloride that contained 59.21% Cu.

⁷Quantum ® Blue 5G (AB Vista Feed Ingredients, Marlborough, UK) provides 1,000 FTU/kg phytase activity / kg diet.

⁸Econase® XT (AB Vista Feed Ingredients, Marlborough, UK) provides per kg of diet: 16,000 BXU of xylanase activity / 100 gram per ton inclusion.

⁹AME_n = nitrogen-corrected apparent metabolizable energy.

¹⁰In the common starter and grower diets, 135 mg/kg of supplemental Cu from tribasic Cu chloride was added for total Cu concentrations of 149 and 148 mg/kg in the starter and grower phases, respectively. In the finisher 1 and 2 diets, supplemental Cu from tribasic Cu chloride provided a total of 147 and 282 mg/kg of Cu in the 135 and 270 mg/kg diets, respectively.

Table 4.2. Growth performance of Yield Plus \times Ross 708 male broilers fed diets varying in supplemental copper concentration from 29 to 41 d of age¹

	Body	Body weight	Feed	FCR ² ,	Mortality ³ ,
	weight, kg	gain, kg	intake, kg	kg:kg	%
Supplemental Cu					_
concentration (mg/kg) ⁴					
0	3.288	1.468	2.459	1.710	2.3
135	3.308	1.468	2.453	1.655	1.7
270	3.328	1.492	2.464	1.663	1.7
SEM^5	0.021	0.016	0.027	0.027	0.8
		P	Probabilities		
Supplemental Cu concentration	0.24	0.16	0.96	0.25	0.63

¹Values are least-square means of 12 replicate pens for treatments receiving 0 mg/kg of supplemental Cu, and 24 replicate pens for treatments receiving 135 or 270 mg/kg of supplemental Cu, with each pen having 21 chicks at placement. Birds were fed common starter (1 to 19 d of age) and grower (20 to 28 d of age) diets containing 135 mg/kg of Cu. Birds performed similarly (P > 0.05) from 1 to 28 d of age.

²Feed conversion ratio was corrected for mortality.

³Mortality values were arcsine transformed.

⁴All diets contained between 12 to 14 mg/kg of Cu from the trace mineral premix and feed ingredients.

⁵Pooled standard error.

Table 4.3. Growth performance of Yield Plus \times Ross 708 male broilers fed diets varying in supplemental copper concentration from 42 to 53 days of age¹

	Body	Body weight	Feed	FCR ² ,	Mortality ³ ,
	weight, kg	gain, kg	intake, kg	kg:kg	%
Supplemental Cu					
concentration (mg/kg) ⁴					
0-0	4.828	1.552 ^{ab}	3.203	2.068^{ab}	3.3
135-0	4.812	1.508^{b}	3.179	2.117^{a}	3.9
270-0	4.851	1.536 ^{ab}	3.191	2.127^{a}	3.6
135-135	4.922	1.631 ^a	3.238	1.988^{b}	4.0
270-270	4.889	1.552 ^{ab}	3.106	2.011^{ab}	4.3
SEM^5	0.035	0.027	0.046	0.032	1.3
		D _v	obabilities		
		<i>I</i> /	obabililes		
Supplemental Cu	0.12	0.030	0.35	0.010	0.71
concentration					

 $^{^1}$ Values are least-square means of 12 replicate pens for treatments receiving 0 mg/kg of supplemental Cu, and 24 replicate pens for treatments receiving 135 or 270 mg/kg of supplemental Cu, with each pen having 21 chicks at placement. Birds were fed common starter (1 to 19 d of age) and grower (20 to 28 d of age) diets containing 135 mg/kg of Cu. Birds performed similarly (P > 0.05) from 1 to 28 d of age.

²Feed conversion ratio was corrected for mortality.

³Mortality values were arcsine transformed.

⁴Supplemental Cu above the Cu in the trace mineral premix and feed ingredients, represented as Finisher 1-Finisher 2 Cu mg/kg. All diets contained between 12 to 14 mg/kg of Cu from the trace mineral premix and feed ingredients.

⁵Pooled standard error.

Table 4.4. Growth performance of Yield Plus \times Ross 708 male broilers fed diets varying in supplemental copper concentration from 29 to 53 days of age¹

	Body	Body weight	Feed	FCR ² ,	Mortality ³ ,	
	weight, kg	gain, kg	intake, kg	kg:kg	%	
Supplemental Cu					_	
concentration (mg/kg) ⁴						
0-0	4.828	2.996	5.690	1.890	4.5	
135-0	4.812	2.989	5.604	1.877	5.7	
270-0	4.851	3.009	5.698	1.892	5.4	
135-135	4.922	3.089	5.696	1.845	5.8	
270-270	4.889	3.059	5.589	1.834	5.7	
SEM ⁵	0.035	0.032	0.074	0.019	1.3	
		P ₁	robabilities			
		17	oodonnes			
Supplemental Cu	0.12	0.09	0.66	0.08	0.95	
concentration						

 $^{^1}$ Values are least-square means of 12 replicate pens for treatments receiving 0 mg/kg of supplemental Cu, and 24 replicate pens for treatments receiving 135 or 270 mg/kg of supplemental Cu, with each pen having 21 chicks at placement. Birds were fed common starter (1 to 19 d of age) and grower (20 to 28 d of age) diets containing 135 mg/kg of Cu. Birds performed similarly (P > 0.05) from 1 to 28 d of age.

²Feed conversion ratio was corrected for mortality.

³Mortality values were arcsine transformed.

⁴Supplemental Cu above the Cu in the trace mineral premix and feed ingredients, represented as Finisher 1-Finisher 2 Cu mg/kg. All diets contained between 12 to 14 mg/kg of Cu from the trace mineral premix and feed ingredients.

⁵Pooled standard error.

Table 4.5. Growth performance of Yield Plus \times Ross 708 male broilers fed diets varying in supplemental copper concentration from 1 to 53 days of age¹

	Body	Body weight	Feed	FCR ² ,	Mortality ³ ,
	weight, kg	gain, kg	intake, kg	kg:kg	%
Supplemental Cu					_
concentration (mg/kg) ⁴					
0-0	4.828	4.786	8.074	1.683	9.8
135-0	4.812	4.769	7.994	1.676	9.8
270-0	4.851	4.808	8.145	1.682	9.5
135-135	4.922	4.879	8.109	1.662	9.9
270-270	4.889	4.846	7.991	1.658	10.2
SEM ⁵	0.035	0.035	0.076	0.011	1.4
		D	Probabilities :		
		1	rooudinies		
Supplemental Cu	0.12	0.12	0.50	0.34	0.99
concentration					

¹Values are least-square means of 12 replicate pens for treatments receiving 0 mg/kg of supplemental Cu, and 24 replicate pens for treatments receiving 135 or 270 mg/kg of supplemental Cu, with each pen having 21 chicks at placement. Birds were fed common starter (1 to 19 d of age) and grower (20 to 28 d of age) diets containing 135 mg/kg of Cu. Birds performed similarly (P > 0.05) from 1 to 28 d of age.

²Feed conversion ratio was corrected for mortality.

³Mortality values were arcsine transformed.

⁴Supplemental Cu above the Cu in the trace mineral premix and feed ingredients, represented as Finisher 1-Finisher 2 Cu mg/kg. All diets contained between 12 to 14 mg/kg of Cu from the trace mineral premix and feed ingredients.

⁵Pooled standard error.

Table 4.6. Carcass characteristics of Yield Plus × Ross 708 male broilers fed diets varying in supplemental copper concentration from 29 to 53 days of age¹

	Carcass	Carcass yield ²		Ab. Fat percentage ^{2,3}	Fillet	Fillet yield ²	Tenders	Tender yield ²	Total Breast ⁴	Total breast yield ²	Back half ⁵	Wings ²
	Kg	%	kg	%	kg	%	kg	%	kg	%	kg	kg
Supplemental Cu concentration (mg/kg) ⁶												
0-0	3.773	76.7 ^b	0.046^{a}	0.92^{a}	1.154 ^b	23.2 b	0.215	4.350	1.372 ab	27.6 ^b	1.445	0.373
135-0	3.767	76.8^{ab}	0.041^{b}	0.83^{b}	1.144 ^b	23.5 b	0.212	4.353	1.355 b	27.7 ab	1.420	0.369
270-0	3.794	76.9^{ab}	0.043^{ab}	0.88^{ab}	1.158 ^{ab}	23.6 ab	0.217	4.399	1.376 ab	28.0^{ab}	1.429	0.370
135-135	3.799	77.1 ^{ab}	0.044 ab	0.89^{ab}	1.164 ^{ab}	23.7 ab	0.217	4.321	1.384 ab	28.1 ab	1.424	0.371
270-270	3.831	77.3 ^a	0.044 ab	0.90^{ab}	1.186 ^a	23.9 a	0.217	4.367	1.401 a	28.1 a	1.432	0.374
SEM^7	0.024	0.133	0.001	0.022	0.008	0.129	0.003	0.042	0.010	0.151	0.009	0.004
					Probabilities ————————————————————————————————————							
Supplemental Cu concentration	0.07	0.001	0.004	0.016	0.003	0.005	0.34	0.91	0.010	0.017	0.23	0.69

¹Values are least-square means of 12 replicate pens for each treatment, with each pen having 22 chicks at placement. Birds were fed common starter (1 to 19 d of age) and grower (20 to 28 d of age) diets containing 135 mg/kg of Cu.

²Carcass yield was calculated as the percentage of live weight at 53 days of age. All other yields and percentages were calculated as percentages of the carcass weight.

³Ab. Fat = abdominal fat pad weight and percentage.

⁴Total breast = breast + tenders

⁵Back half consisted of the two thigh quarters

⁶Supplemental Cu above the Cu in the trace mineral premix and feed ingredients, represented as Finisher 1-Finisher 2 Cu mg/kg. All diets contained between 12 to 14 mg/kg of Cu from the trace mineral premix and feed ingredients.

⁷Pooled standard error.

Table 4.7. Breast fillet quality defect scores in Yield Plus \times Ross 708 male broilers fed diets varying in supplemental copper concentration from 29 to 53 days of age^{1,2}

	Striping Proportion ^{3,4}				Ha	Hardness Proportion ^{3,4}			
	0	1	2	3	0	1	2	3	
Supplemental Cu									
concentration									
$(mg/kg)^5$									
0-0	0.00	22.88	52.03	25.09	8.13	37.11	37.18	20.26	
135-0	0.69	16.32	54.08	29.37	7.26	34.66	36.46	23.37	
270-0	0.64	25.00	46.28	26.41	6.09	43.82	35.64	16.41	
135-135	0.00	21.89	48.76	29.35	5.25	35.15	35.18	22.24	
270-270	0.00	19.46	52.24	27.70	7.61	29.75	38.62	24.49	
SEM^6	0.42	3.87	4.55	3.05	2.24	3.49	4.12	3.07	
	D = 1 - 1 2122								
	——————————————————————————————————————								
Supplemental Cu concentration	0.42	0.18	0.67	0.81	0.08	0.95	0.96	0.25	

¹Values are least-square means of 12 replicate pens for each treatment, with each pen having 22 chicks at placement. Birds were fed common starter (1 to 19 d of age) and grower (20 to 28 d of age) diets containing 135 mg/kg of Cu.

²Broilers were processed at 54 d of age.

³Proportions were arcsine transformed prior to analysis.

⁴Striping and Hardness were measured on a scale of 0 to 3, where 3 was the most severe.

⁵Supplemental Cu above the Cu in the trace mineral premix and feed ingredients, represented as Finisher 1-Finisher 2 Cu mg/kg. All diets contained between 12 to 14 mg/kg of Cu from the trace mineral premix and feed ingredients.

⁶Pooled standard error.

V. CONCLUSIONS

The food service industry is increasing demand for food production animals raised without the use of antibiotics. This has led to reduced use of subtherapeutic antibiotics as growth promotors. Thus, the broiler industry is evaluating alternative strategies to maintain growth efficiency afforded by subtherapeutic antibiotics. Previous research has shown that feeding high concentrations of dietary Cu may be effective in enhancing the growth of broilers; however, knowledge gaps exist on employing this strategy.

Experiment 1 evaluated the interactive effects of dietary amino acid (AA) density and different feeding schedules of high concentrations of Cu on growth performance, processing characteristics, and ileal microflora composition in broilers from 1 to 32 d of age. Cumulative feed conversion ratio was decreased 2.3 points through a reduction in feed intake in broilers fed 270 mg/kg of Cu from 1 to 25 d of age and 135 mg/kg from 26 to 32 d of age compared with those fed 135 mg/kg supplemental Cu from 1 to 32 d of age. Broilers fed 270 mg/kg of Cu from 1 to 25 d of age and 135 mg/kg from 26 to 32 d of age had lower carcass weights and yields as well as decreased drum and wing weight compared with those fed 135 mg/kg of Cu from 1 to 32 d of age. This resulted in a 91 g decrease of feed intake in broilers fed diets containing 270 mg/kg of Cu from 1 to 25 d of age and 135 mg/kg from 26 to 32 d of age compared with birds provided diets with 135 mg/kg Cu from 1 to 32 d of age, leading to a decrease in digestible AA intake. Few

interactions were observed between AA density and Cu concentration for either growth performance or carcass characteristics. Broilers fed high AA density diets had consistently higher processing weights and yields compared with broilers fed low AA density diets. The decrease in feed conversion ratio caused by Cu supplementation is often attributed to the bacteriostatic properties of Cu. In this study, biological differences in the proportions of bacteria in the ileum were observed, but no statistical differences were detected.

Experiment 2 assessed the effects of dietary Cu concentration and AA density on AA digestibility of broilers from 1 to 14 d of age. Interactions were observed where broilers fed moderate AA density diets had increased digestibility of Lys, Val, His, and Arg when supplemented with 270 mg/kg of Cu compared with 135 mg/kg of Cu, while AA digestibility of broilers fed low AA density diets was not affected by Cu concentration. This could be due to Cu causing a shift in the microbial use of AA, or through increased dietary fat supplementation between the moderate and low AA diets causing a change in the rate of feed passage, which would affect digestibility. Copper inclusion at either 135 or 270 mg/kg caused a decrease in Cys digestibility compared with the negative control. The decrease in Cys digestibility is likely due to its role as a component of metallothionein, a protein utilized in the metabolism of heavy metals. Metallothionein is rich in Cys, so Cys is excreted during Cu metabolism, reducing apparent digestibility.

Experiment 3 ascertained the effects of feeding broilers high concentrations of Cu from 29 to 53 d of age on growth performance and processing characteristics. Broilers were provided with diets formulated to contain 95% of the AA specifications from the

primary breeder guidelines throughout the experiment and 135 mg/kg of Cu from 1 to 28 d of age. Carcass and total breast meat yield were increased in broilers fed diets containing 270 mg/kg of Cu from 29 to 53 d of age compared with those fed no supplemental Cu. Furthermore, total breast meat weight was increased 46 g in broilers fed 270 mg/kg of Cu from 29 to 53 d of age compared with those fed 135 mg/kg from 29 to 41 d of age and 0 mg/kg supplemental Cu from 42 to 53 d of age. This may have been due to altered AA digestibility or induced through the effects of metallothionein.

Metallothionein has been shown to be present in higher concentrations in cells going through rapid growth in development. Thus, it may play a role in increasing muscle accretion.

Overall, these findings support the utilization of pharmacological concentrations of Cu beyond the starter period for broilers fed to either 32 or 53 d of age. This is contrary to common practice in industry where broilers are often fed high concentrations of Cu during the starter phase only, due to the cost of Cu supplementation. Despite the different responses in broilers raised to 32 or 53 d of age, profits on birds raised to approximately 2.5 or 4.0 kg may be increased through including high concentration of dietary Cu throughout the grow-out period. While the mechanism of action of pharmacological Cu is still unknown, these studies indicate that it may be due to an alteration of AA digestibility, or that it could be mediated through the production of metallothionein. Additional research is warranted to better elucidate whether the mechanism of action of Cu is through increasing digestibility, altering microflora, or through another mechanism. The information gained from these experiments can help the poultry industry maintain growth efficiency to meet performance objectives.